




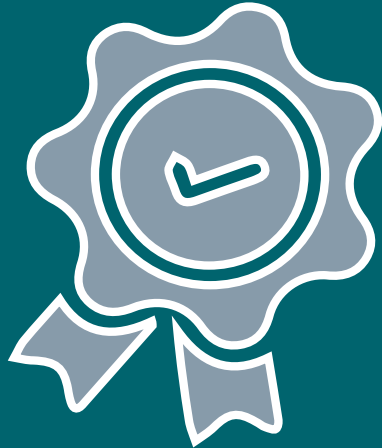
How to make remarkable sound of electrical vehicles inside out with active sound design

How to play the audio files in this document?

1. Open the file in Adobe Acrobat Reader
2. Click on the loudspeaker icon  and play the sound
3. If that doesn't work, change the following settings:
 - In the menu, select **Edit** -> *Preferences*
 - Left menu: chose **Security (Enhanced)**
 - Under **Sandbox Protections**, uncheck the box for Enable Protected Mode at Startup
 - Under **Enhanced Security**, uncheck box for Enable Enhanced Security
 - Click OK and restart Adobe Reader

Why adding sounds to the vehicle?

BECAUSE YOU MUST

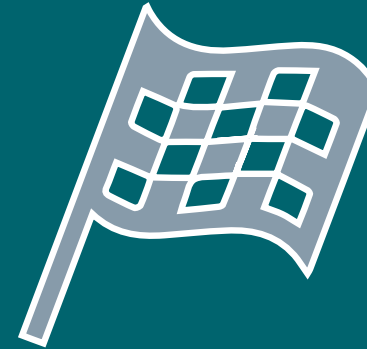


**ENSURE
COMPLIANCE**

BECAUSE YOU CAN



**PROTECT BRAND
REPUTATION**



**STRIVE UNIQUE
BRAND VALUE**



**REDUCE
COSTS**

Interior sound

DESIGN

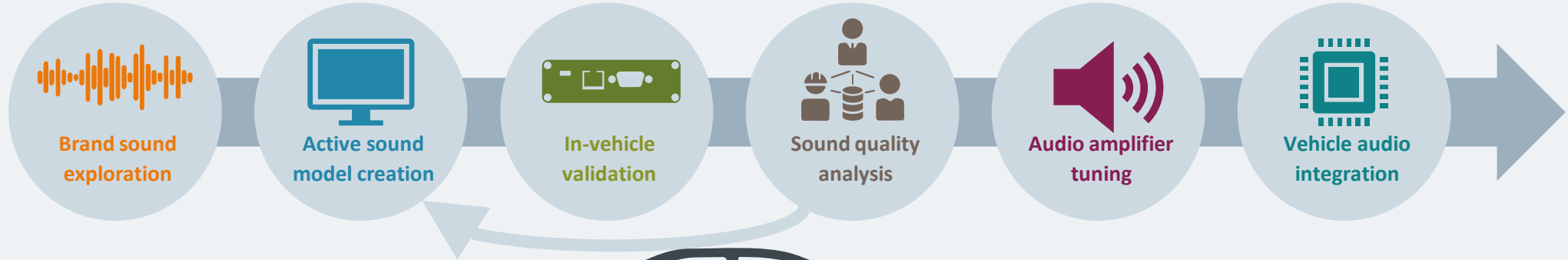
From brand sound to drivable sound model
Granular synthesis | Order synthesis

VALIDATE & TUNE

Validation in the vehicle
Real-time sound tuning

DEPLOY

Integration in production vehicle
Ready for mass production



Exterior sound

AVAS

DESIGN

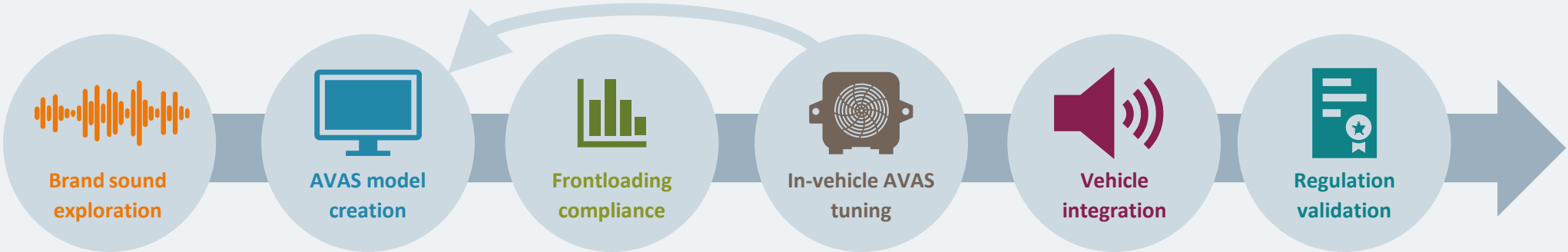
From brand sound to pedestrian warning system

VALIDATE & TUNE

Upfront compliance to standards
Real-time sound tuning

DEPLOY

Integration in production vehicle
Minimum noise certification

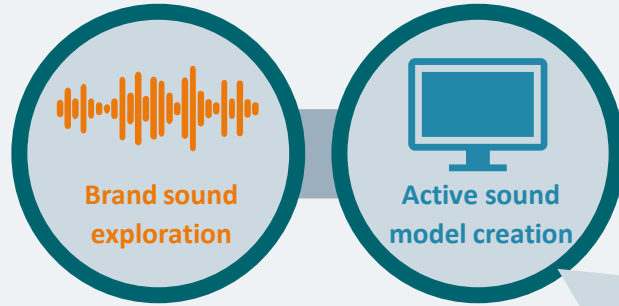


Industrialization

Interior sound

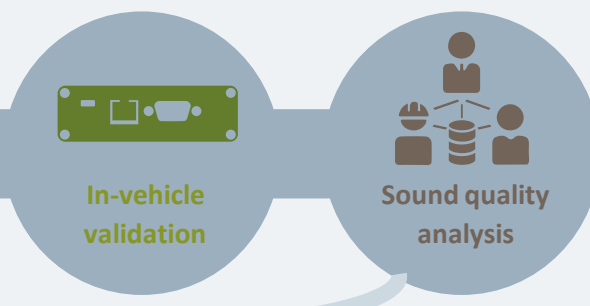
DESIGN

From brand sound to drivable sound model
Granular synthesis | Order synthesis



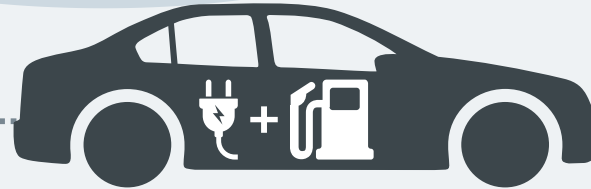
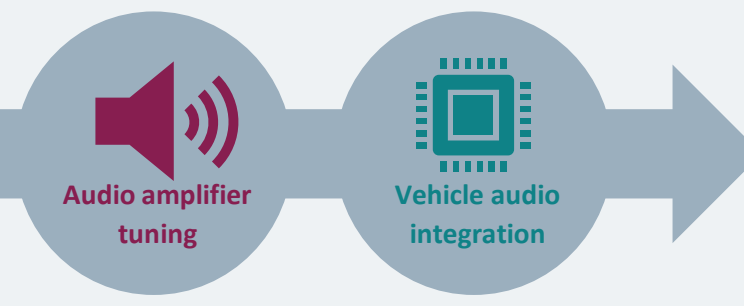
VALIDATE & TUNE

Validation in the vehicle
Real-time sound tuning



DEPLOY

Integration in production vehicle
Ready for mass production

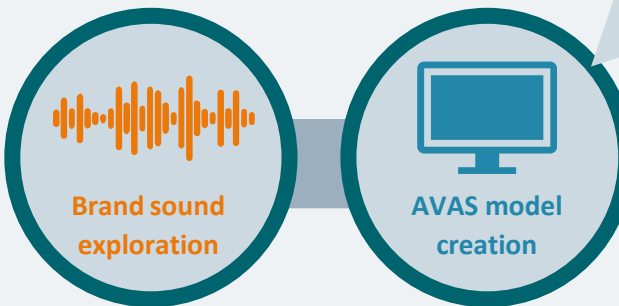


Exterior sound

AVAS

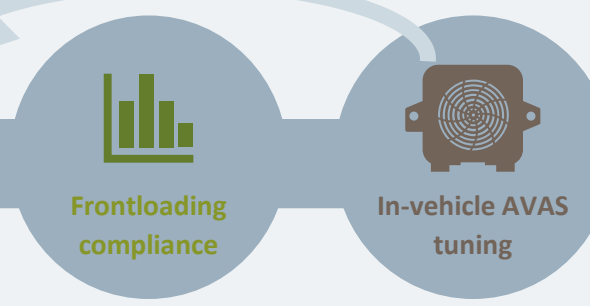
DESIGN

From brand sound to pedestrian warning system



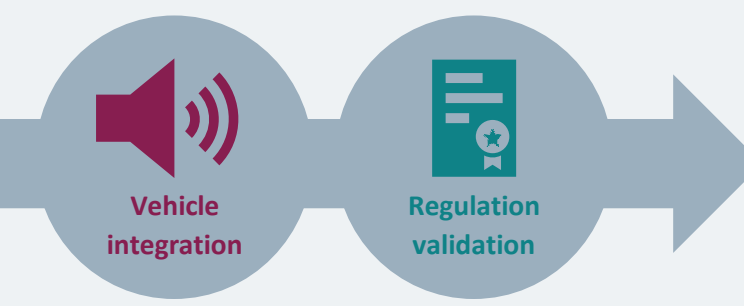
VALIDATE & TUNE

Upfront compliance to standards
Real-time sound tuning



DEPLOY

Integration in production vehicle
Minimum noise certification



Industrialization

Brand Sound Exploration

What direction to take in sound design?

Exploration

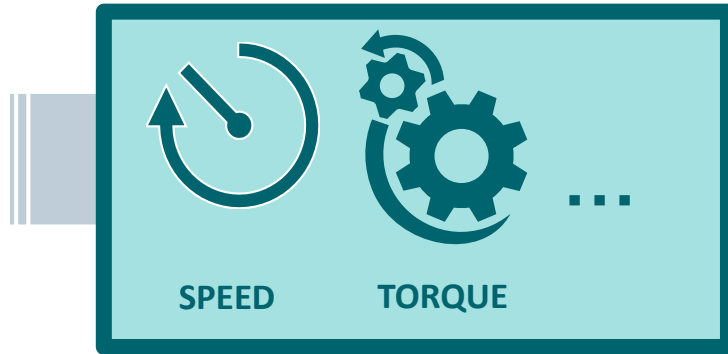
Towards rules

From Jury

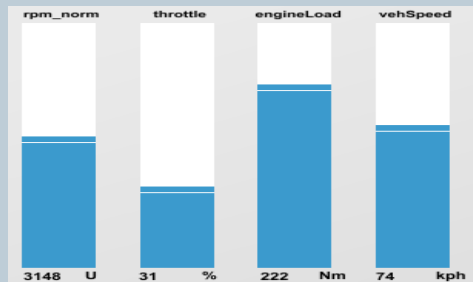
Software based Active Sound Design in early stage



Vehicle input parameters during sound model creation

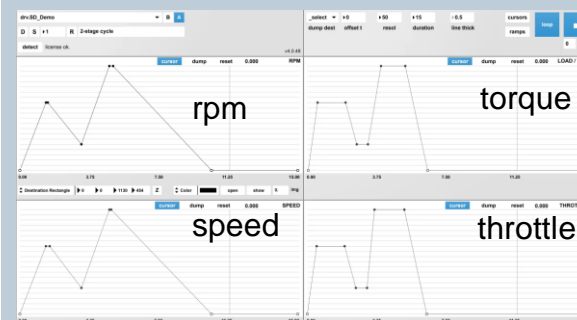


Manually enter parameters



- ✓ Fast & Easy
- ✓ Hard to compare during design (no loop)
- ✓ Potential artificial scenarios

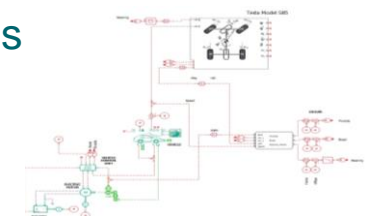
Use Driver profiles



- ✓ Easier for comparison during design
- ✓ Realistic scenarios

Define driving profiles:

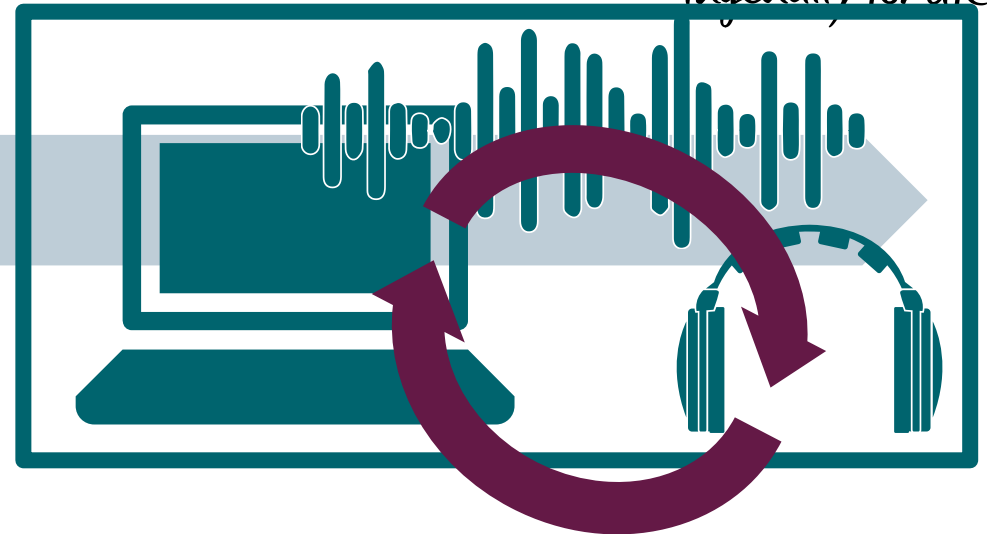
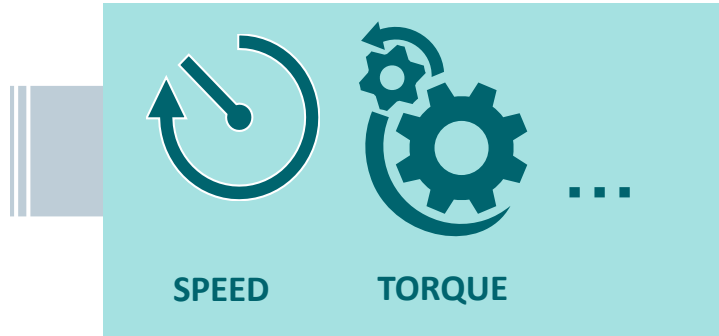
1. Basic anchor points
2. Models



3. Measure



Toolset with different approaches and layers for designing the sounds



Classical Sounds, e.g. engine order alike?

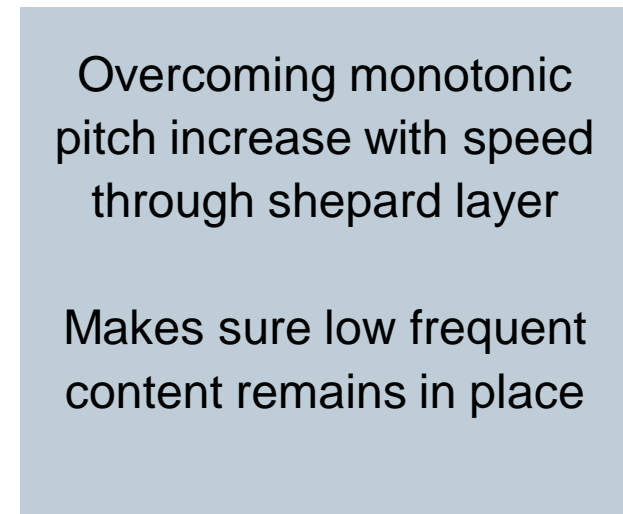
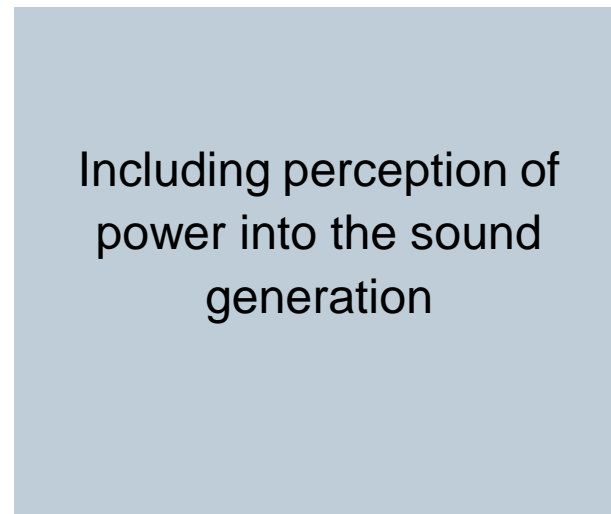
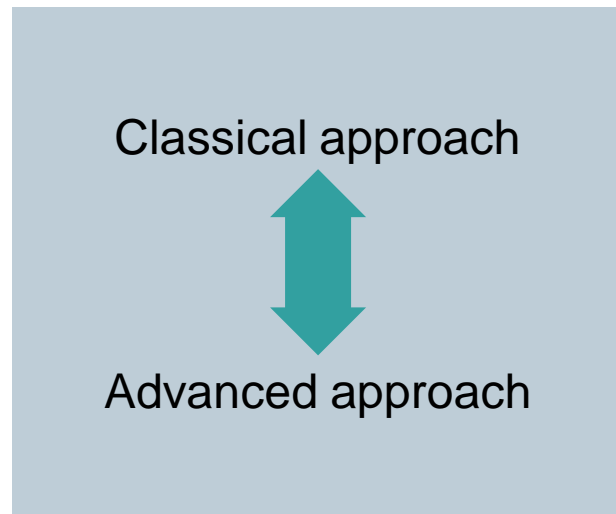
How to do design very creative sounds

Be able to spice up the sounds?

Without sounding artificial



Sequence of layers that generate final sound

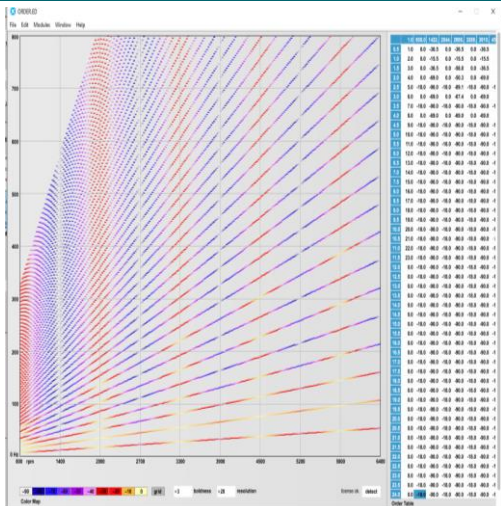


Two approaches for SPEED based layer

First approach: Order Synthesis as “traditional” approach

Order synthesis

Classical NVH sound generation



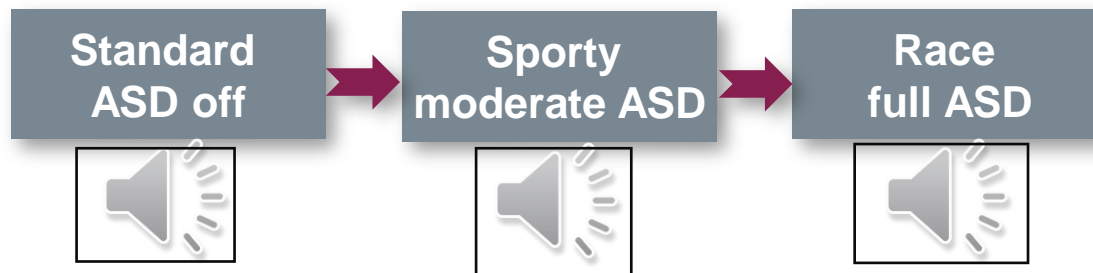
- Mimic or enhance orders of an internal combustion engine
- Generate sounds known by the listener
- Possibility (must) to create multiple layers based on different vehicle load cases

Order Synthesis

Additional signal manipulations parametrized in perceptions

Added Variance
Increasing liveliness and natural Roughness - Dirtyness

Complex Sound Signature
Replication of brand identity



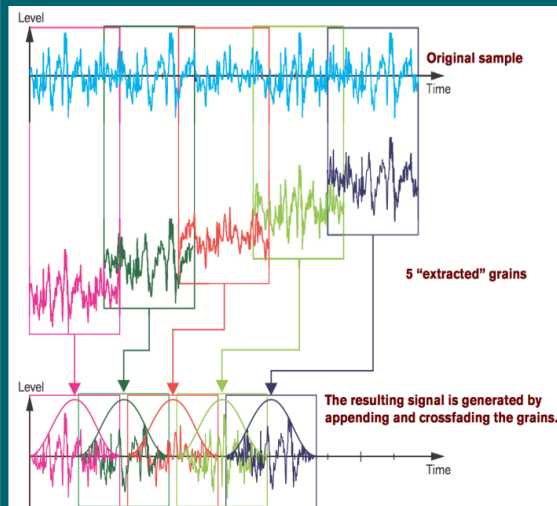
“Even without any real combustion engine orders present, this synthesis sounds very natural & authentic, where others we tested keep sounding synthetic”

Two approaches for SPEED based layer

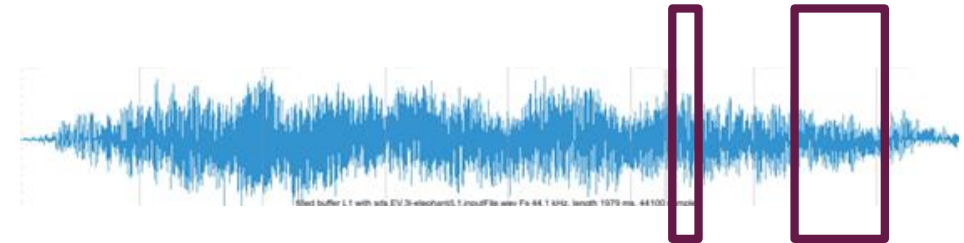
Second approach: “the sky is the limit” with granular synthesis

Granular synthesis

Music industry sound generation parametrized for NVH



- Generate a sound that is *rich and alive*
- Possibility to generate complex signatures in multiple layers
- Sound generation not linked to classical vehicle
- Requires more experience on sound design



Preloaded Sound Sample

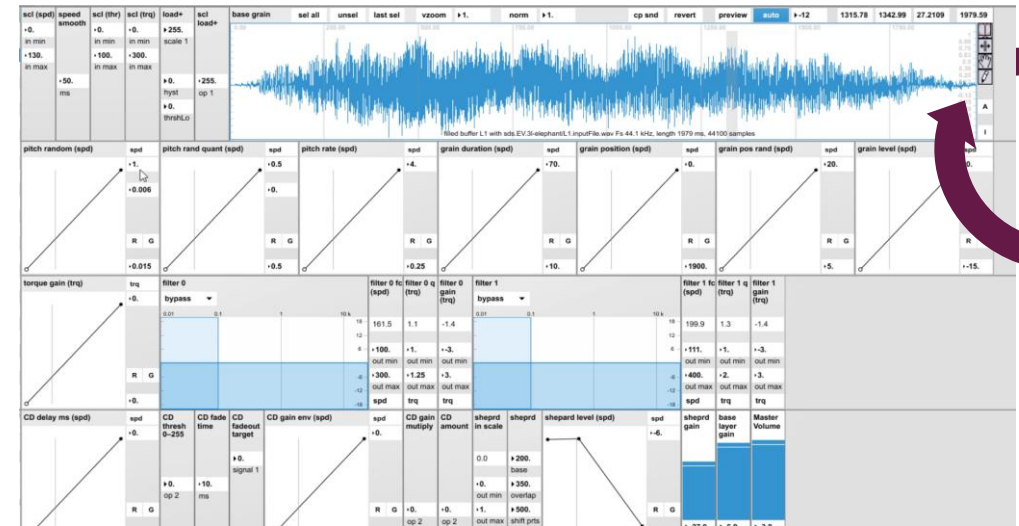
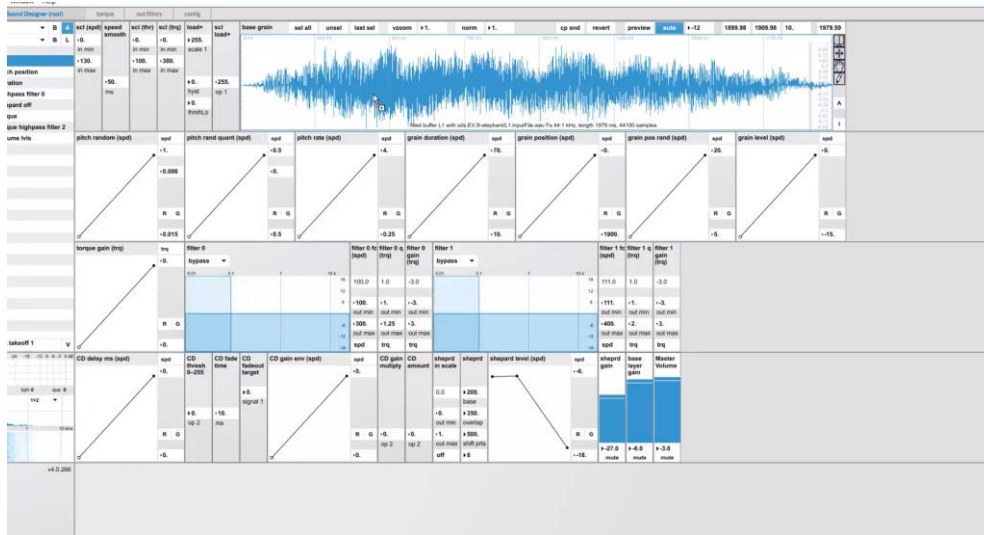
Replay of Grains from sample with varying parameters, such as duration, pitch (function of Speed), position, ...

+ randomization to make sound real and alive

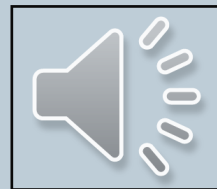
Example

Creating and tuning sounds with Granular synthesis

Starting from ... an elephant sound



- ✓ Initial sample sound combined with default settings
- ✓ Initial pitch rate definition
- ✓ Initial grain position & duration.



- ✓ Pitch rate adjustment
- ✓ Grain position change
- ✓ Grain duration change



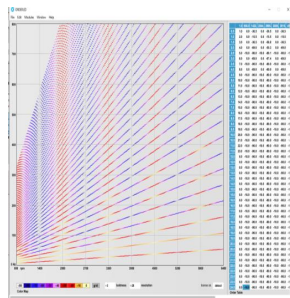
After first design iterations ready for in-vehicle testing

Speed Layer

Traditional Approach

Order synthesis

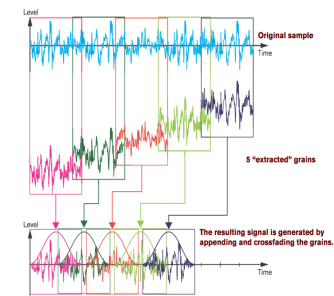
Classical NVH sound generation



Sky is the limit

Granular synthesis

Music industry sound generation parametrized for NVH



Including combinations
of both

Torque layer: to emphasize dynamic behavior of the vehicle, in function of engine load

Shepard Layer: overcome monotonic pitch increase with speed. Low frequency content remains present.

Interior sound

DESIGN

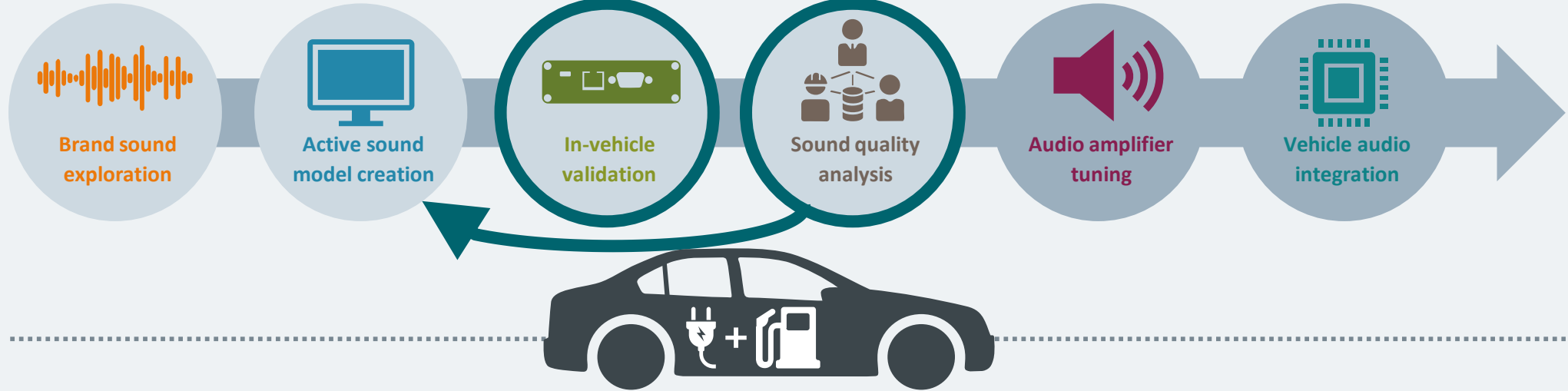
From brand sound to drivable sound model
Granular synthesis | Order synthesis

VALIDATE & TUNE

Validation in the vehicle
Real-time sound tuning

DEPLOY

Integration in production vehicle
Ready for mass production



Exterior sound

AVAS

DESIGN

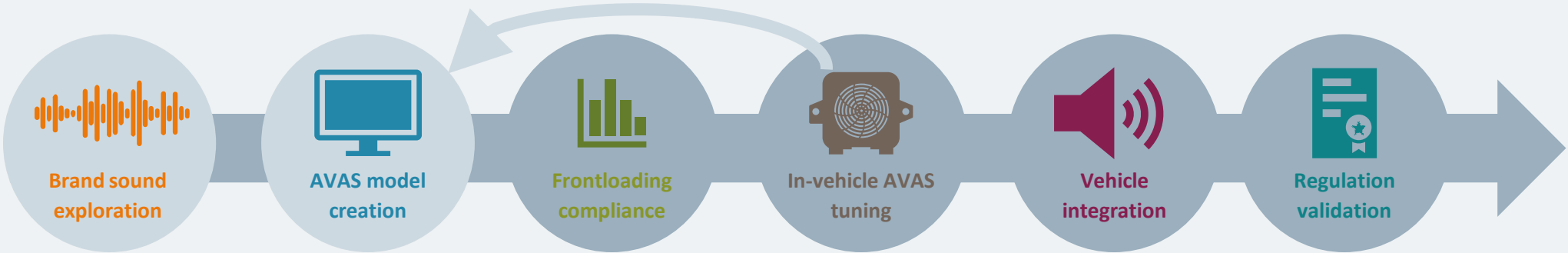
From brand sound to pedestrian warning system

VALIDATE & TUNE

Upfront compliance to standards
Real-time sound tuning

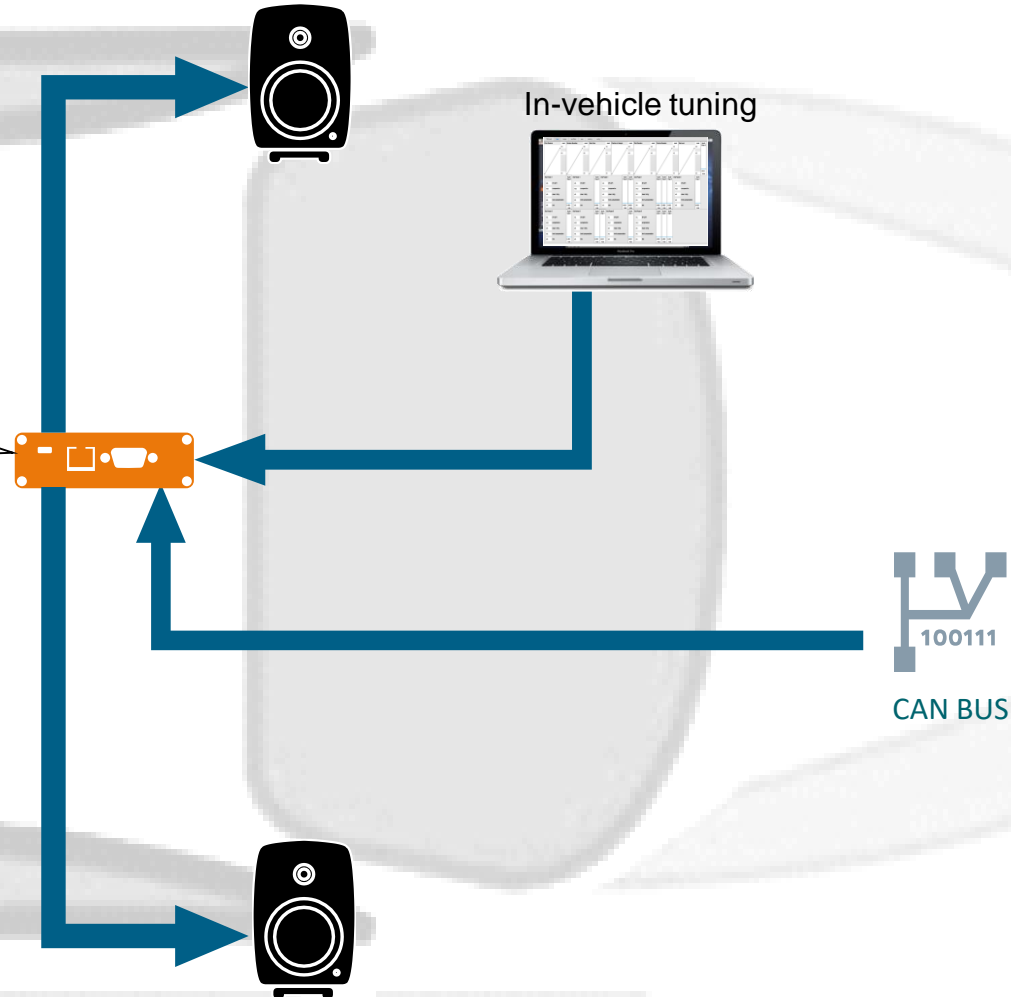
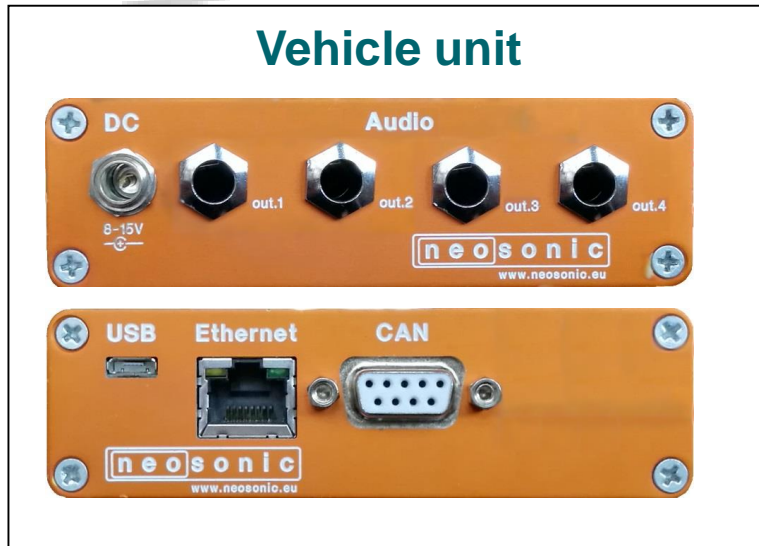
DEPLOY

Integration in production vehicle
Minimum noise certification



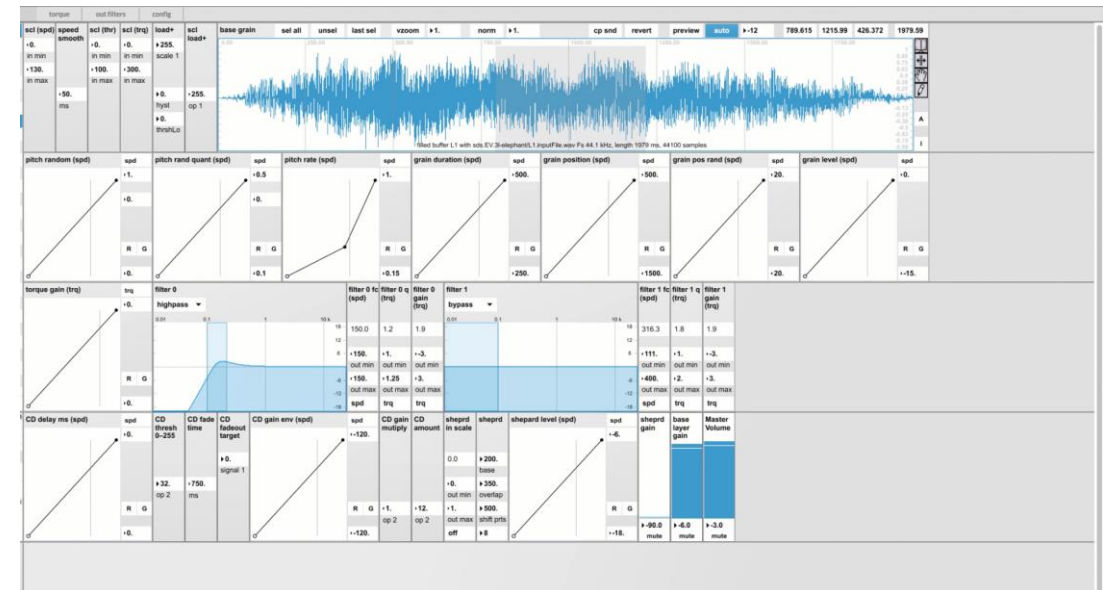
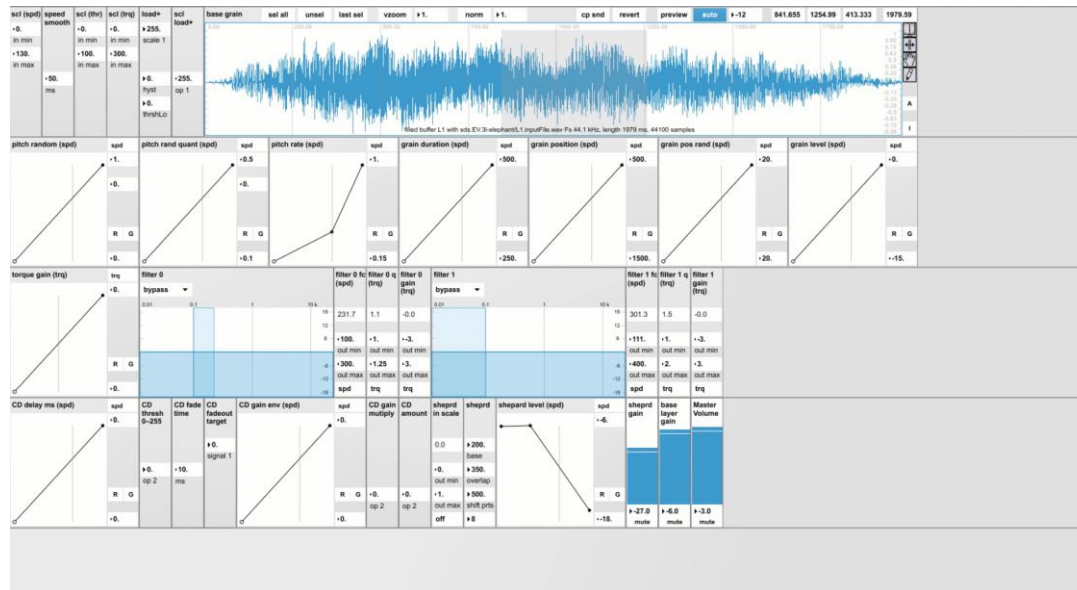
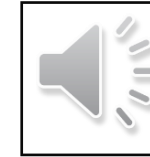
Industrialization

What sounds good in the studio must be validated in the vehicle unit



In-vehicle tuning

Creating and tuning sounds with Granular synthesis



- ✓ Filtering in function of speed and torque
- ✓ Shepard layer modification
- ✓ Constant drive gain

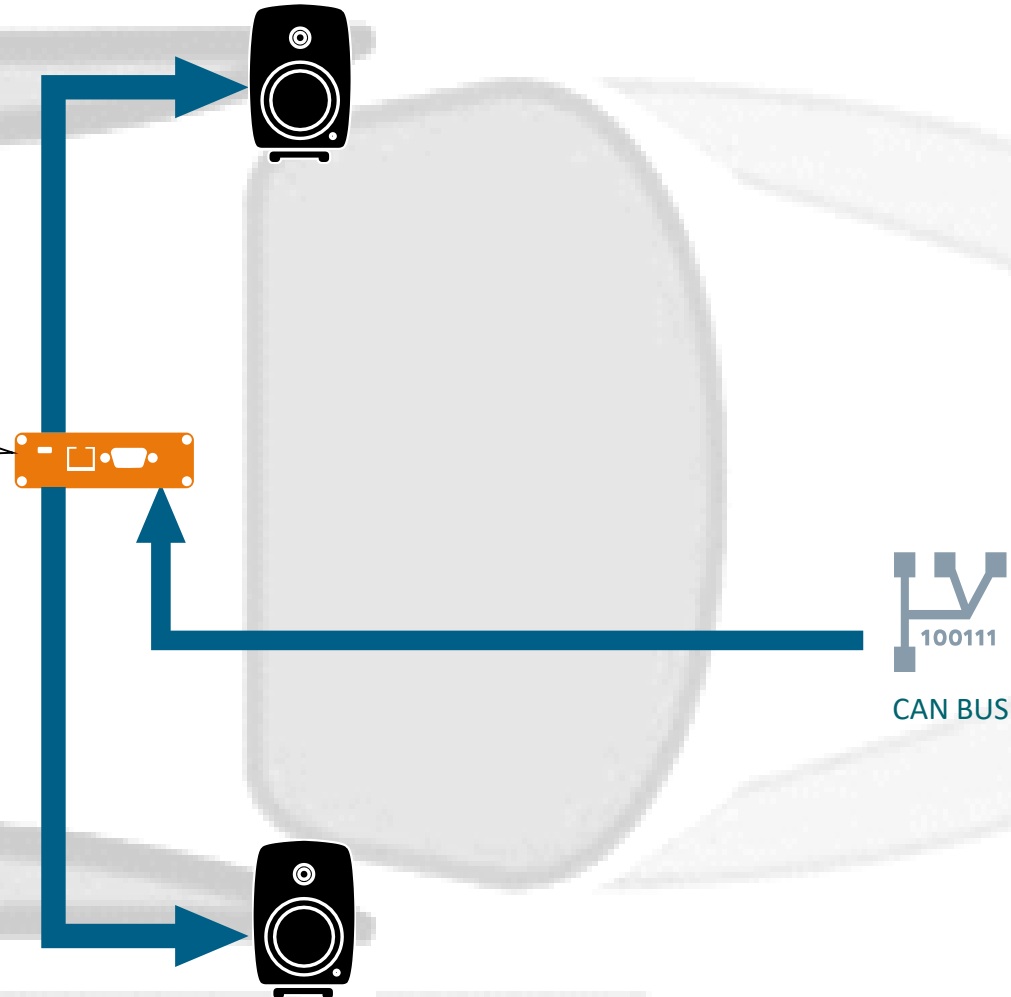
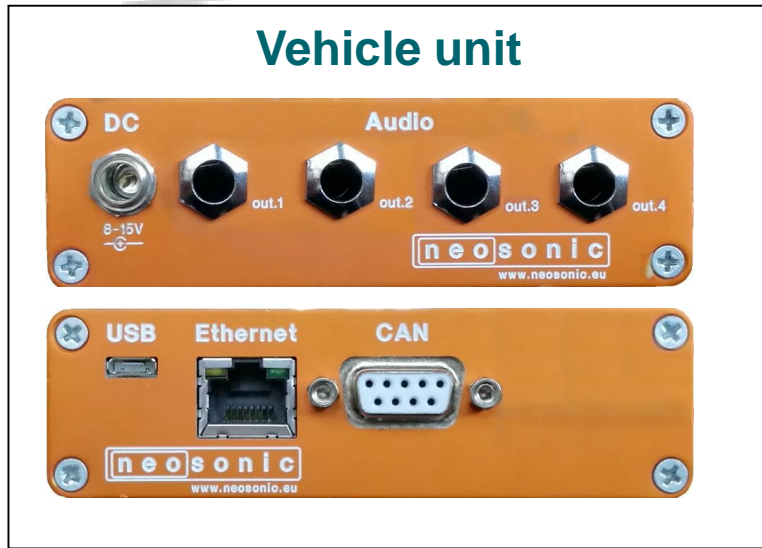


- ✓ Torque layer adjustments
- ✓ High-pass filter in torque layer
- ✓ Grain duration change



Final designed sound ready for industrialization

After tuning – leave the in-vehicle unit in the vehicle for final validation



Tuning on a driving simulator

Can you evaluate & tune the Sound model without having a prototype available?

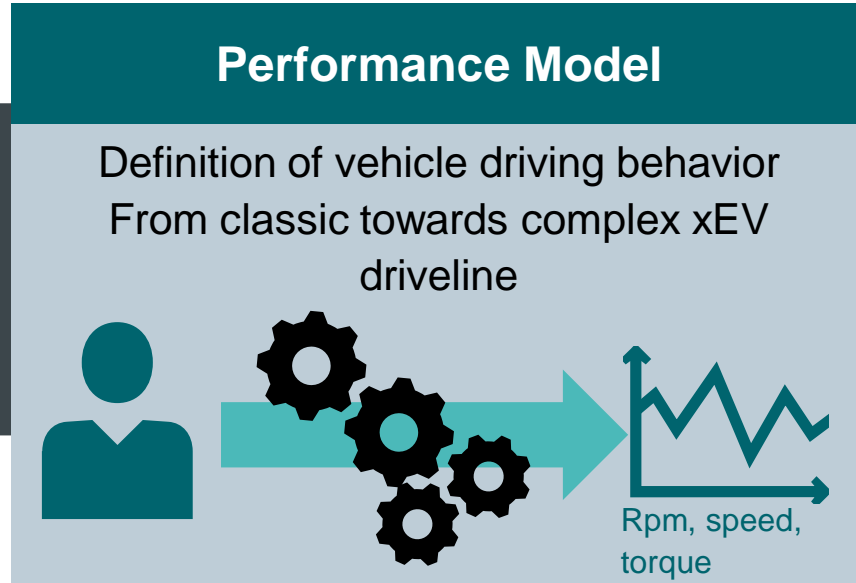
Could you evaluate sound model for another variant of the vehicle without having this available?

What would be the impact of control parameters on the sound?

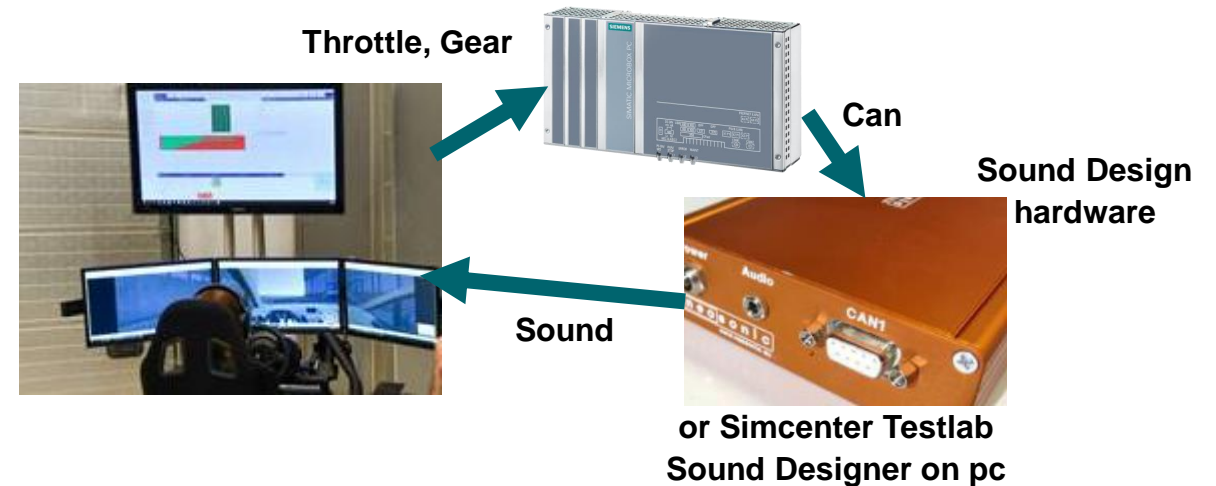
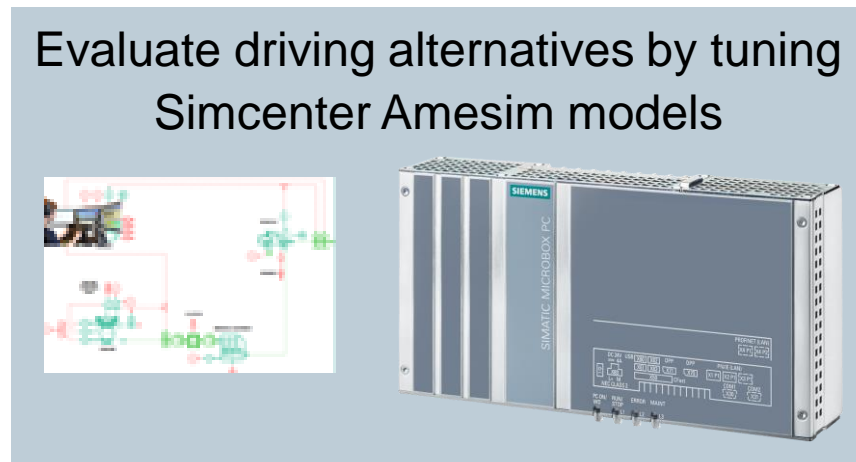
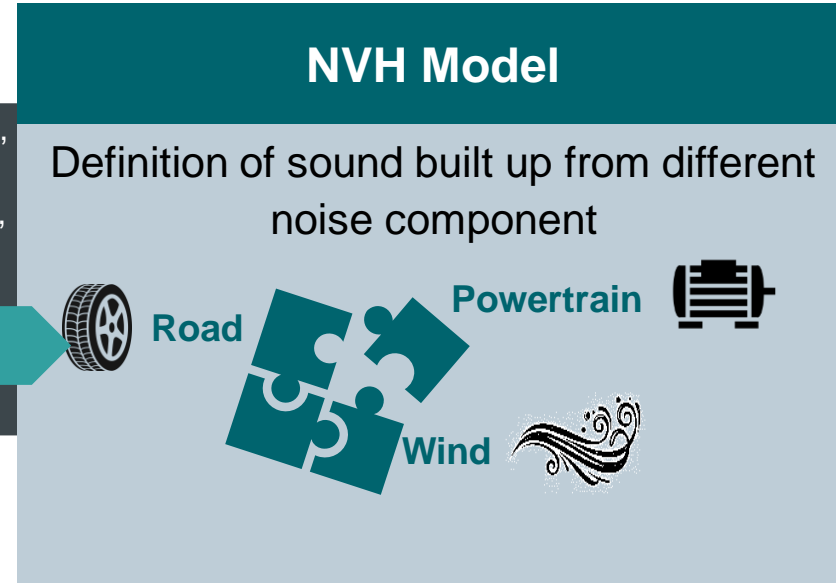
Towards the driving simulator



Active Sound Design on the vehicle simulator



Rpm1, speed,
torque,
%pedal, gear,
.. Rpm 2, ..



How to measure the ASD results? Binaural recordings

Requires artificial head or a
binaural headset



Measure audio in combination
with other vehicle signals (CAN-
BUS, Engine speed, GPS, etc.)



Real-time stereo audio replay

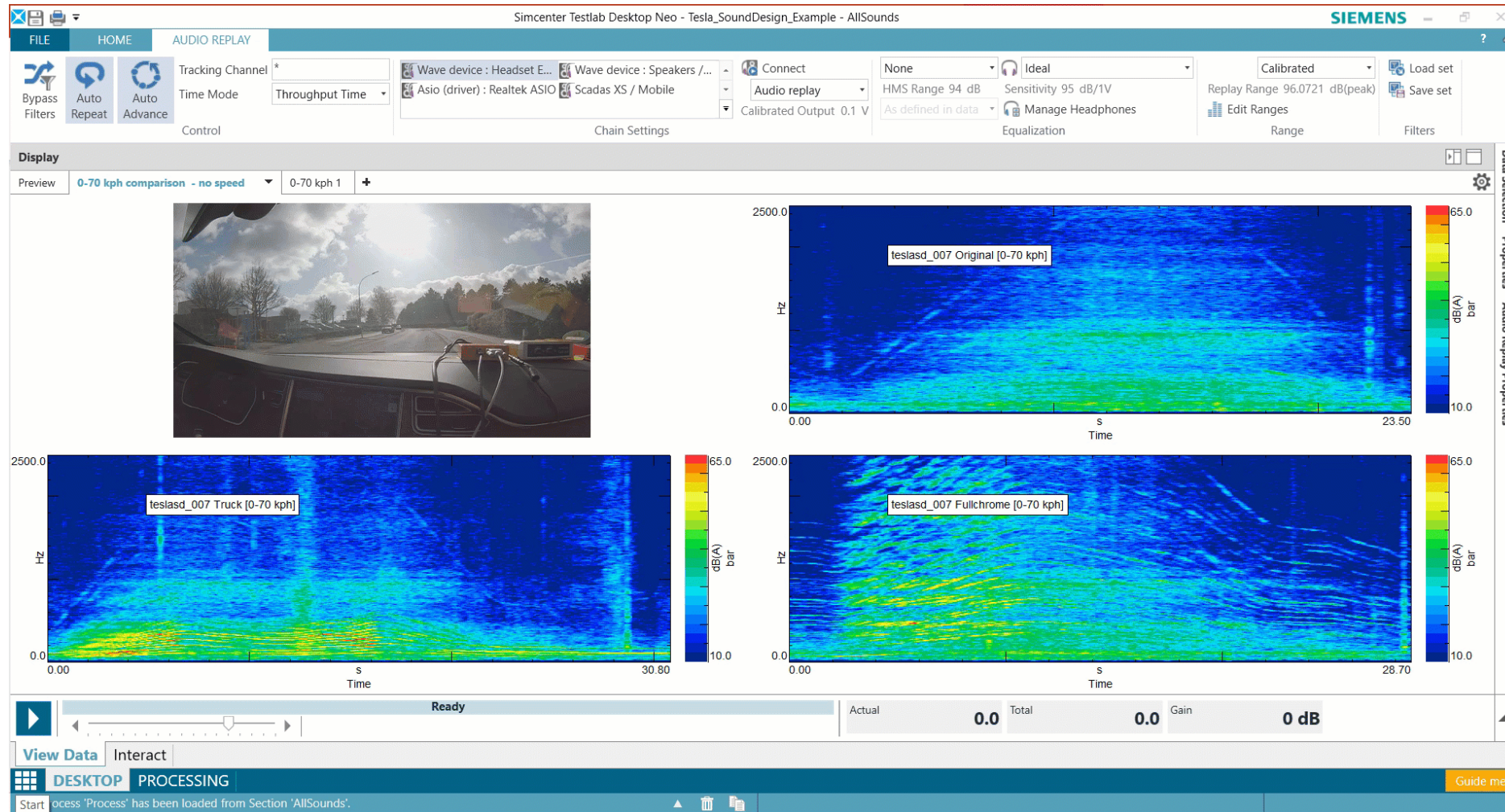


Application Example: Electric Vehicle

Original – combustion sound – granular synthesis sound



SIEMENS
Ingenuity for life



Original EV
sound is very
silent

Make it sound
like an ICE
using order
synthesis

Use granular
synthesis for a
more complex
sound

Sound Quality Analysis



SIEMENS
Ingenuity for life



**Subjective
evaluation of
Active Sound
Design**

**Easy platform to
design the
correct test**

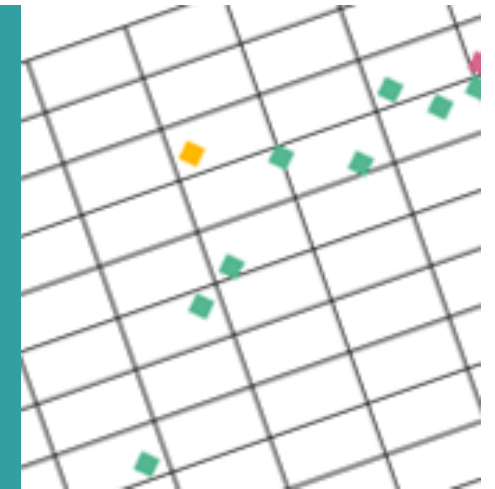
**Powerful analysis
tools to
understand the
results**

Jury Testing



Use sounds measured with Testlab or imported from an external source

Support for A/B comparison, Semantic Differential and Category Judgement with statistical questions and reference answers




Connect to an unlimited number of Jurors and watch their answers in real time




Improve result quality with automatic checks on concordance and consistency
1-click export to Excel to further analysis

Jury Testing to get customer feedback on Active Sound Design Preference



ASD - Interior Sound Evaluation - Training Session 

Training Session



Which interior sound do you prefer?

A = B

Replaying Submit

1 / 1

Interior sound

DESIGN

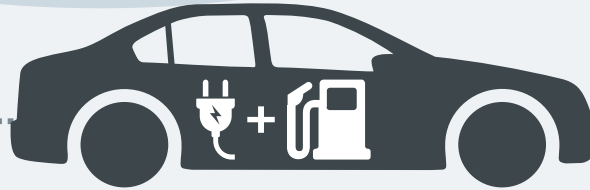
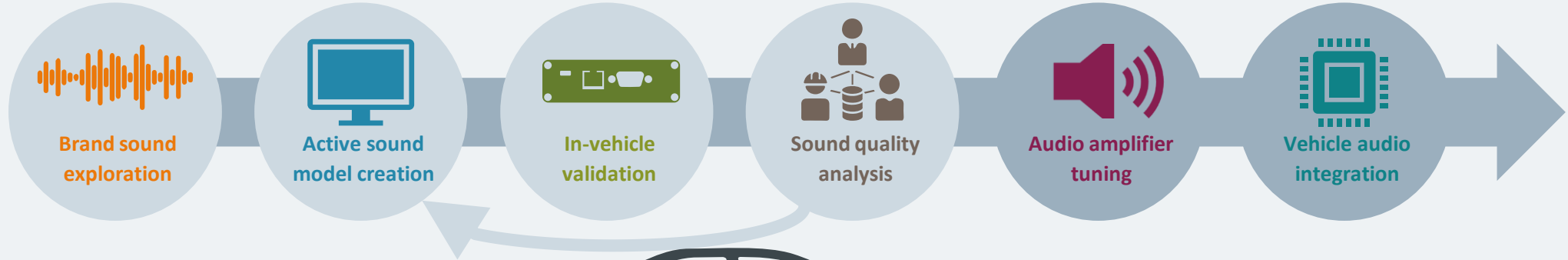
From brand sound to drivable sound model
Granular synthesis | Order synthesis

VALIDATE & TUNE

Validation in the vehicle
Real-time sound tuning

DEPLOY

Integration in production vehicle
Ready for mass production



Industrialization

Exterior sound

AVAS

DESIGN

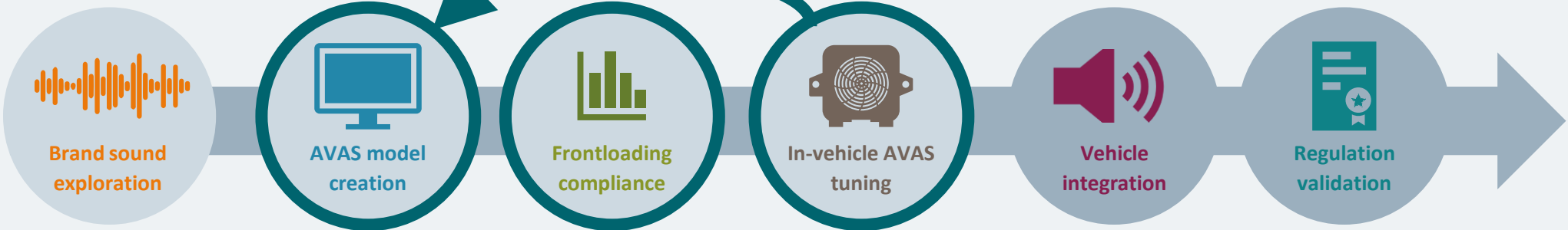
From brand sound to pedestrian warning system

VALIDATE & TUNE

Upfront compliance to standards
Real-time sound tuning

DEPLOY

Integration in production vehicle
Minimum noise certification



DESIGN

From brand sound to pedestrian warning system

VALIDATE & TUNE

Upfront compliance to standards
Real-time sound tuning

DEPLOY

Integration in production vehicle
Minimum noise certification

Specific AVAS challenges

Creating AVAS sounds that resonate the **right brand values**



PROTECT BRAND
REPUTATION

Identify right AVAS **speaker locations**



SMARTER
DECISIONS

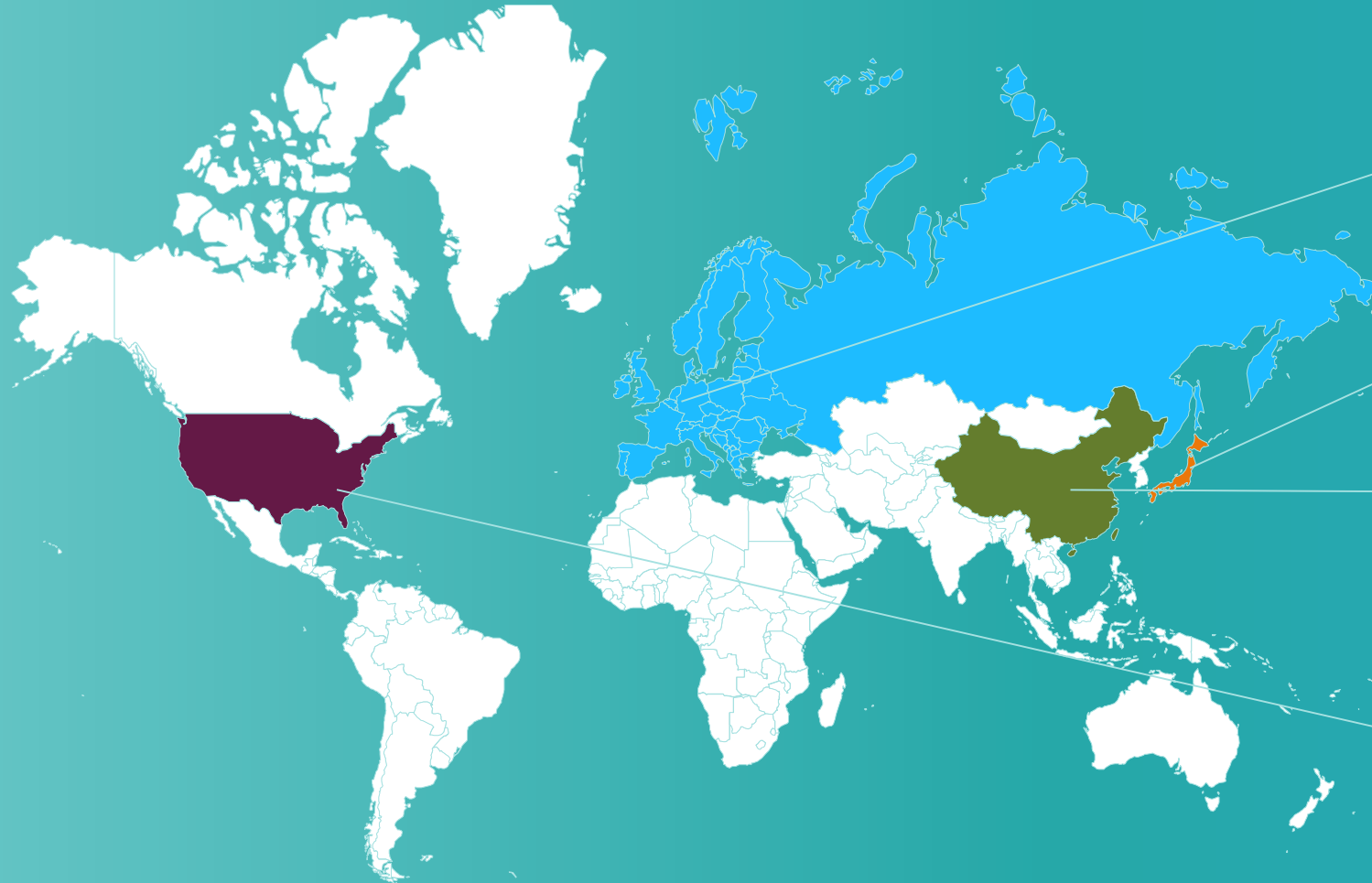
Ensure compliance
with regulation



ENSURE
COMPLIANCE

Acoustic Vehicle Alert System

Mandatory for new vehicle types since 2019-2020



EU – Mid 2019
UN/ECE R138

Japan
Aligned UN/ECE R138

China – Mid-2019
GB/T 37153
UN/ECE R138 +2dB

USA – Mid 2020
FMVSS 141

AVAS design starts with compliance in mind

Any great AVAS sound needs to comply to standards
2 main standards: Europe ECE R138, US FMVSS 141

Operational conditions

- ECE R138: 10 kph, 20 kph, 6 kph reverse
- FMVSS141: in addition: 0kph, reverse

Processing

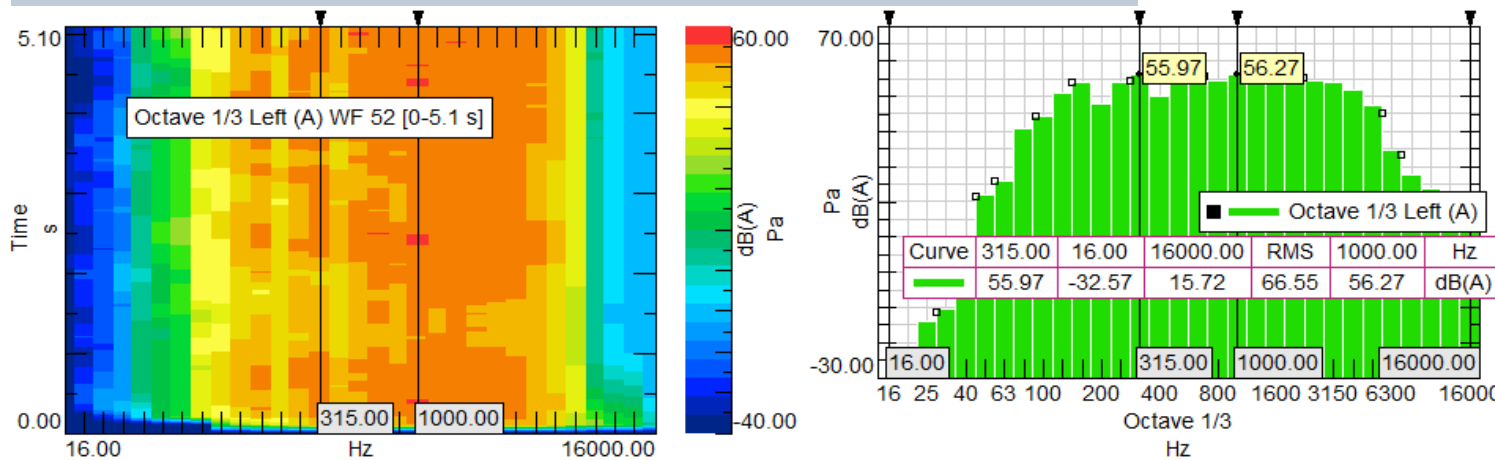
- Minimum noise levels per octave band
- Pitch shift
- Volume change

ECE R138

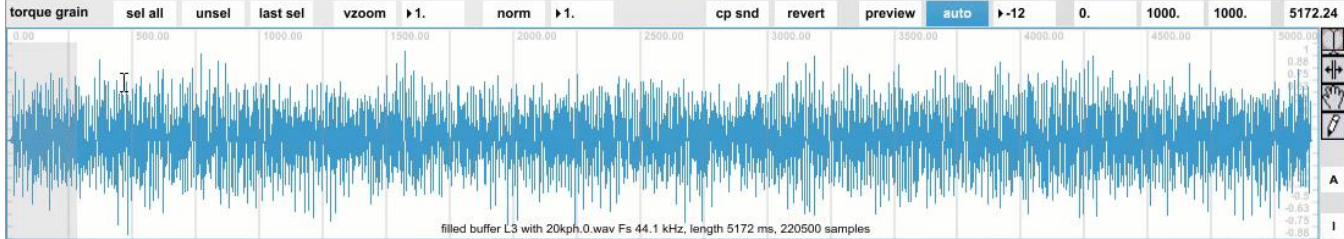
When tested under the conditions of Annex 3 paragraph 3.3.2, the vehicle shall emit a sound

- (a) That has a minimum overall sound pressure level for the applicable test speed according to Table 2 of paragraph 6.2.8.;
- (b) That has at least two of the one-third octave bands according to Table 2 of paragraph 6.2.8. At least one of these bands shall be below or within the 1,600 Hz one-third octave band;
- (c) With minimum sound pressure levels in the chosen bands for the applicable test speed according to Table 2 of paragraph 6.2.8., column 3 or column 4.

Frequency in Hz	Constant Speed Test paragraph 3.3.2. (10 km/h)		Constant Speed Test paragraph 3.3.2. (20 km/h)	
	Column 1	Column 2	Column 3	Column 4
Overall		50		56
1/3 rd Octave Bands	160		45	50
	200		44	49
	250		43	48
	315		44	49
	400		45	50
	500		45	50
	630		46	51
	800		46	51
	1,000		46	51
	1,250		46	51
	1,600		44	49
	2,000		42	47
	2,500		39	44
	3,150		36	41
4,000		34	39	
5,000		31	36	



→OK – 66.55dB(A) > 50|56 dB(A)
 →OK: all bands, focus on 315Hz + 1000Hz
 →OK
 315Hz: 55.97dB(A) > 44|49 dB(A)
 1000Hz: 56.27dB(A) > 46|51 dB(A)



pitch random (spd)	spd	pitch rand quant (spd)	spd	pitch rate (spd)	spd	grain duration (spd)	spd	grain position (spd)	spd	grain pos rand (spd)	spd	speed gain (spd)	spd	torque gain (trq)	trq
•0.	•0.	•0.	•0.	•1.	•500.	•0.	•10.	•0.	•10.	•0.	•0.	•-90.	•0.	•0.	•-9.

W/"auto" set to on: click to play to end, drag to play selection, unselect all to play entire sample

filter 0	filter 0 fc (spd)	filter 0 q (trq)	filter 0 gain (trq)	filter 1	filter 1 fc (spd)	filter 1 q (trq)	filter 1 gain (trq)
bypass	350.0	0.7	0.0	bypass	1000.0	1.0	0.0
out min	•350.	•0.7	•0.	out min	•1000.	•1.	•0.
out max	•5000.	•0.7	•0.	out max	•1000.	•1.	•0.
spd	spd	trq	trq	spd	trq	trq	trq

outfilter 0	outfilter 0 fc (spd)	outfilter 0 q (trq)	outfilter 0 gain (trq)	outfilter 1	outfilter 1 fc (spd)	outfilter 1 q (trq)	outfilter 1 gain (trq)	outfilter 2	outfilter 2 fc (spd)	outfilter 2 q (trq)	outfilter 2 gain (trq)	outfilter 3	outfilter 3 fc (spd)	outfilter 3 q (trq)	outfilter 3 gain (trq)
bypass	1000.0	1.0	0.0	bypass	1000.0	1.0	0.0	bypass	1000.0	1.0	0.0	bypass	10.0	1.0	0.0
out min	•1000.	•1.	•0.	out min	•1000.	•1.	•0.	out min	•1000.	•1.	•0.	out min	•10.	•1.	•0.
out max	•1000.	•1.	•0.	out max	•1000.	•1.	•0.	out max	•1000.	•1.	•0.	out max	•10.	•1.	•0.
spd	spd	trq	trq	spd	spd	trq	trq	spd	spd	trq	trq	spd	spd	trq	trq

outfilter 4	outfilter 4 fc (spd)	outfilter 4 q (trq)	outfilter 4 gain (trq)	AVAS gain
bypass	1000.0	1.0	0.0	
out min	•1000.	•1.	•0.	
out max	•1000.	•1.	•0.	
spd	spd	trq	trq	

Specific AVAS challenges

Creating AVAS sounds that resonate the **right brand values**



PROTECT BRAND
REPUTATION

Granular synthesis

Identify right AVAS **speaker locations**



SMARTER
DECISIONS

Ensure compliance
with regulation



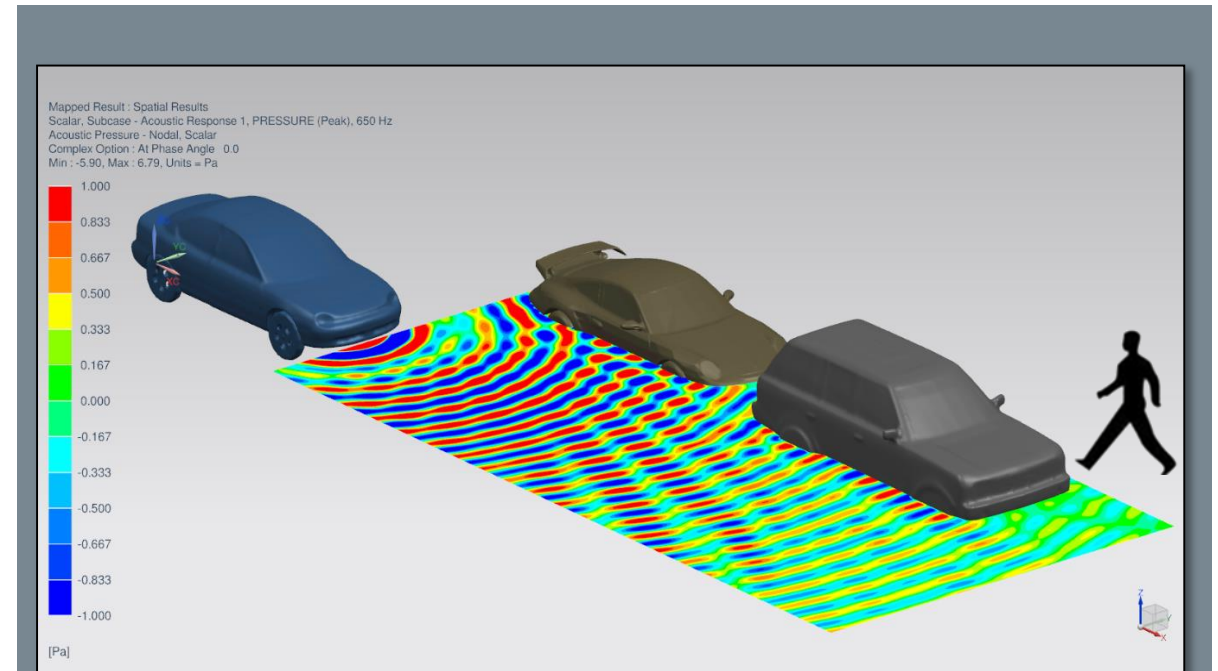
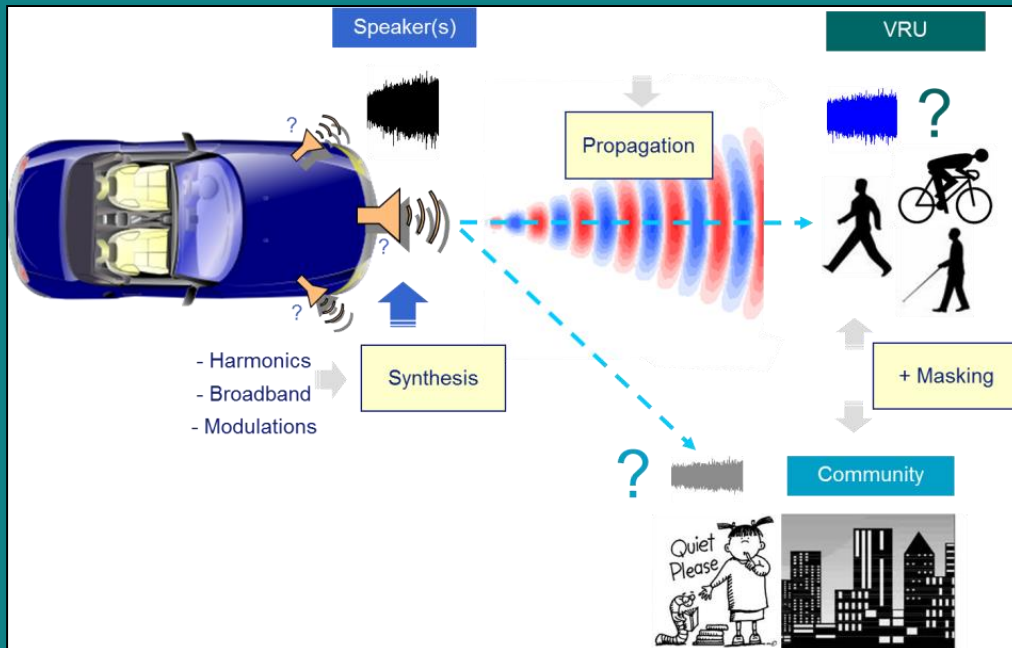
ENSURE
COMPLIANCE

Using simulation in the AVAS Development

Pedestrian Safety / AVAS

Challenges:

- ✓ Estimate sound Signature
- ✓ content
- ✓ propagation
- ✓ directivity

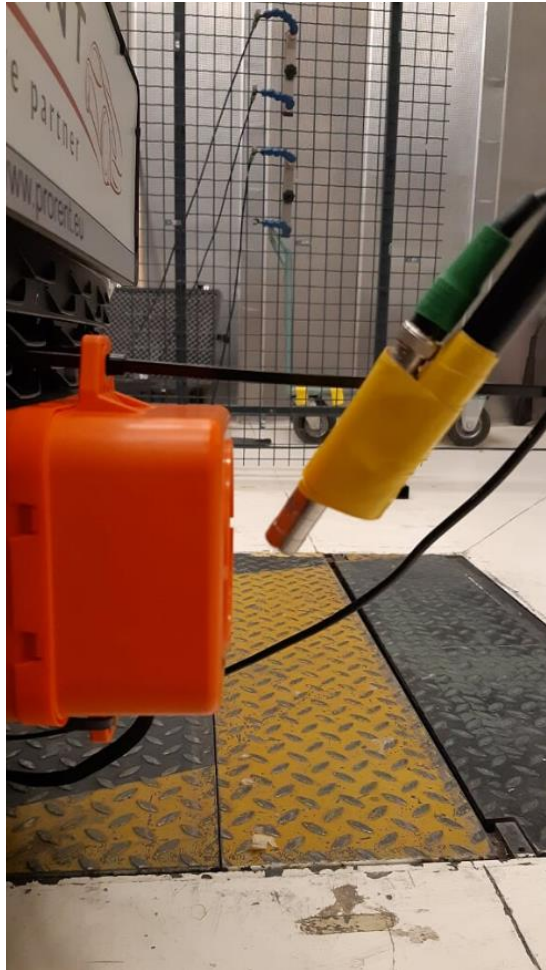
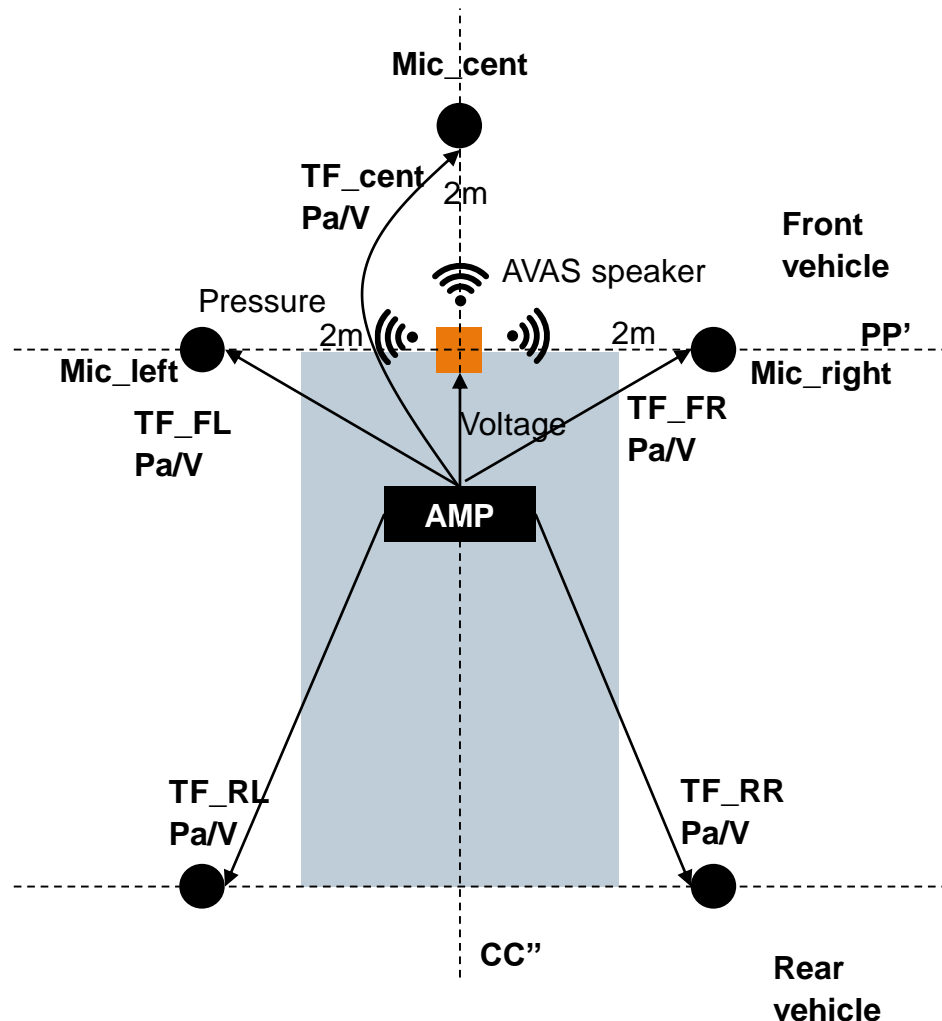


Solution: Fast Multipole BEM

- ✓ Scattering on parked vehicles + ground reflection
- ✓ Can sound be sufficiently heard by people between / behind the car?

Frontload AVAS compliance

Measure transfer functions



Transfer functions:

- From Voltage output of the AMP for the Speaker
- To the pressure response at the PBN microphones

ECE R138

- left & right microphone, at 2m from CC'

FMVSS141

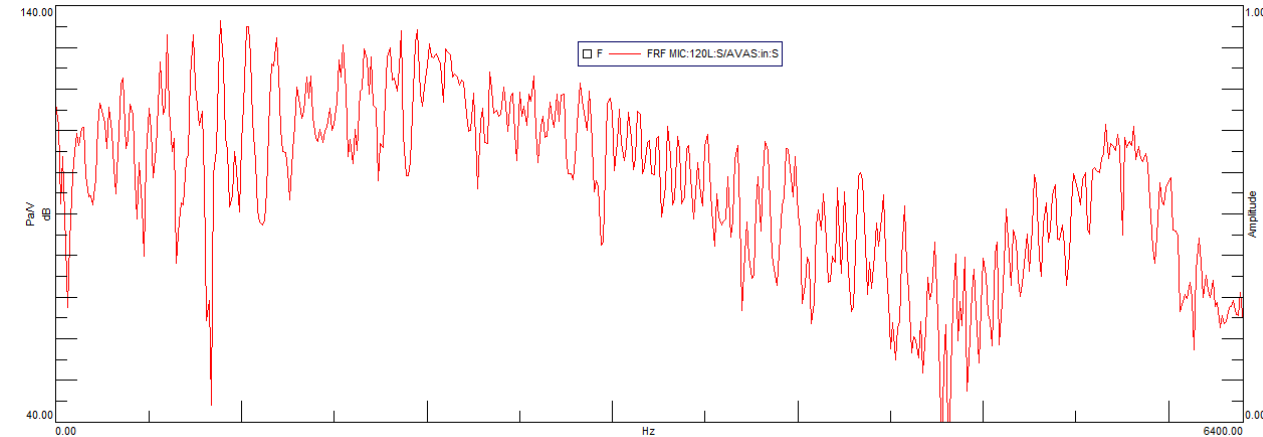
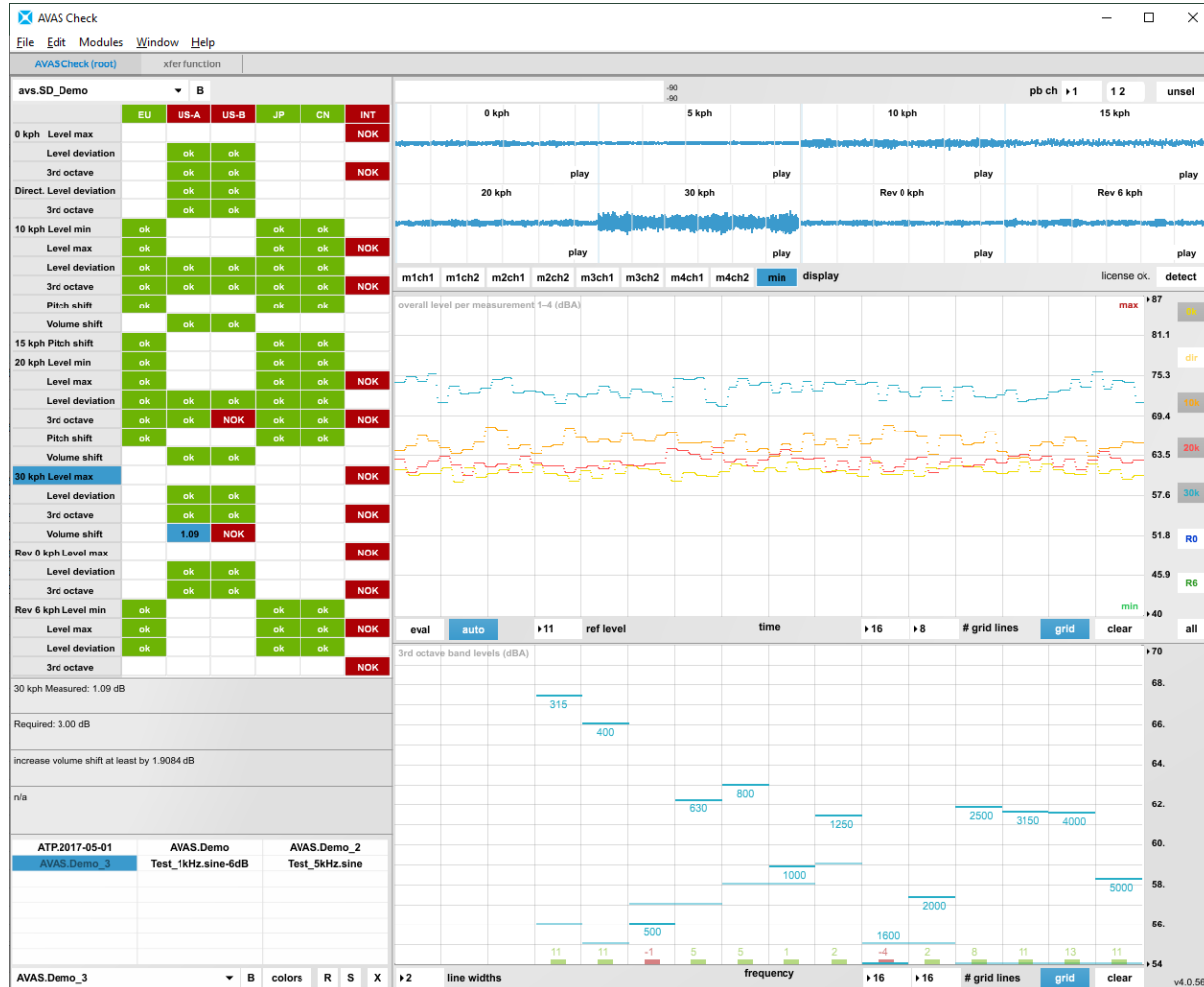
- additional center microphone, on CC' line, at 2m distance
- center microphone only used for stationary directivity test

Reverse

- For reverse testing the vehicle is repositioned with the rear at PP' line

Frontload AVAS compliance

Evaluate PBN prediction with transfer functions



Transfer functions:

- From Voltage output of the AMP → Speaker
- To the pressure response at the PBN microphones

The AVAS.CHECK

- predicts the sound at the PBN mics
- evaluates if the criteria of R138, FMVSS141, GB/T 37153 + Japanese standards are met.

Frontload AVAS compliance [video]

Evaluate PBN prediction with transfer functions

The screenshot displays the Siemens Testlab Sound Designer interface. A central window titled 'AVAS Check' is open, showing a configuration table for 'avs_SD_Demo'. The table includes columns for region (EU, US-A, US-B, JP, CH, INT) and various noise level parameters (Level max, Level deviation, 3rd octave, Direct, etc.) for speeds of 0 kph, 20 kph, 30 kph, and 15 kph. A teal callout box points to the 'AVAS.CHECK' module in the project tree, containing the text: 'Load AVAS.CHECK module to predict PBN Minimum noise compliance'. Below the callout, a 'straight' parameter is set to 0. The bottom of the interface shows a frequency spectrum plot with a blue curve, and a status bar at the bottom right indicates 'v4.0.286'.



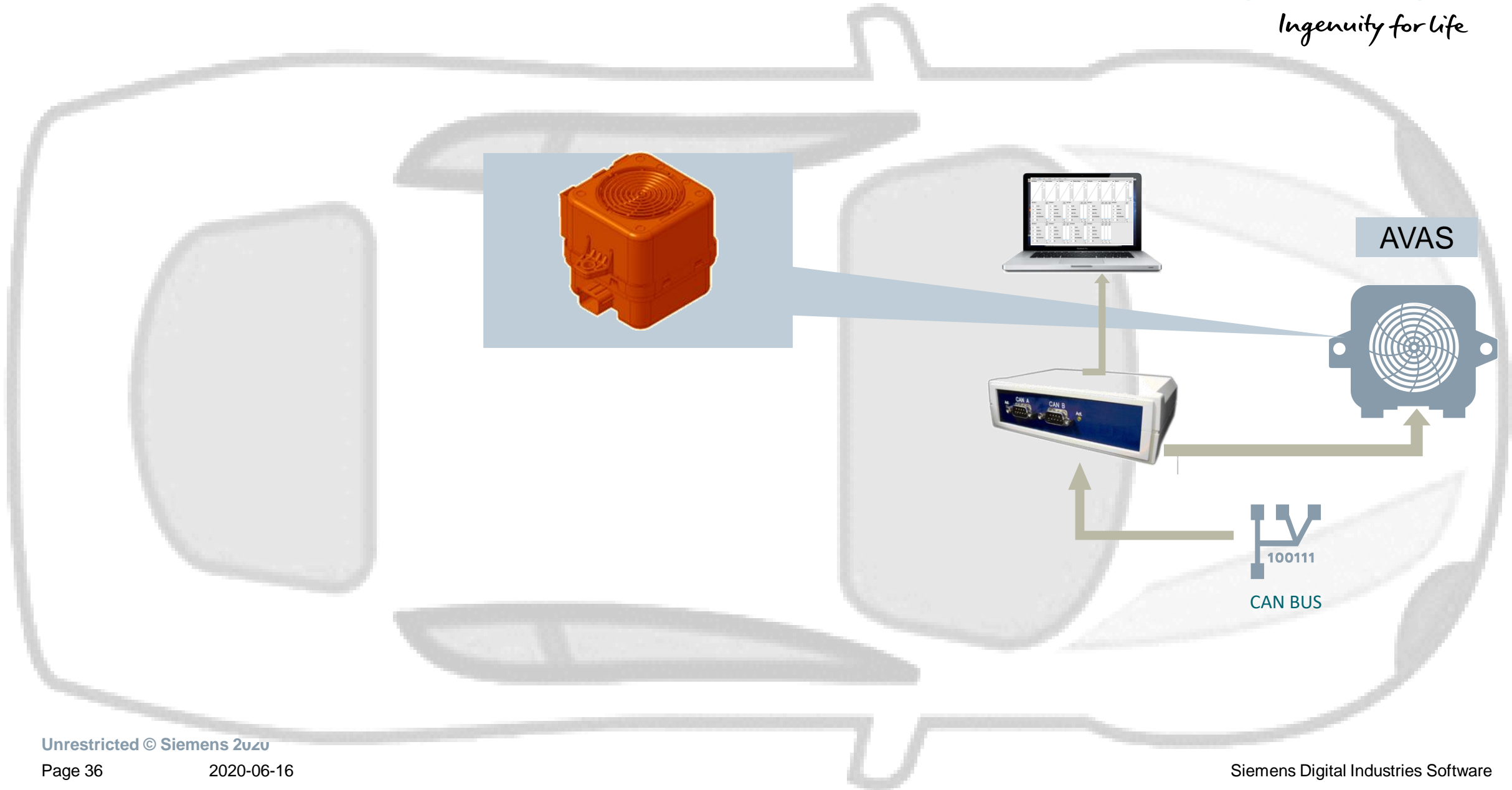
Frontload AVAS compliance [video]

Evaluate PBN prediction with transfer functions

The screenshot displays the Siemens Simcenter Testlab Sound Designer software interface, specifically the AVAS Check module. The interface is divided into several panes:

- Left Pane (Simcenter Testlab Sound Designer):** Shows project configuration for 'sds.AVAS' and 'sds.AVAS.Demo'. It includes settings for torque, speed smooth, and various transfer functions (scl, load+, load+ scale). A 'CAN.I/O' window is also visible, showing a 'drop target folder' and a grid for selecting input signals.
- AVAS Check (root) Pane:** Contains a table of measurement points for different speeds (0 kph, 10 kph, 15 kph, 20 kph, 30 kph) and various metrics (Level max, Level deviation, 3rd octave, etc.). The table is organized by region (EU, US-A, US-B, JP, CN, INT).
- Right Pane (AVAS Check (root)):** Displays a grid of measurement results for different speeds (0 kph, 5 kph, 10 kph, 15 kph, 20 kph, 30 kph) and metrics (Level max, Level deviation, 3rd octave, etc.). The grid shows 'play' buttons for each cell. Below the grid, there are controls for 'overall level per measurement 1-4 (dBA)' and '3rd octave band levels (dBA)'. The overall level is currently set to 'max' and the 3rd octave band levels are set to 'grid'.
- Bottom Pane:** Shows a frequency spectrum plot with a blue area under the curve, representing the sound power spectrum. The x-axis is frequency (0.01 to 10 kHz) and the y-axis is sound pressure level (-54 to 0 dB).

In-vehicle AVAS Tuning in real-time



Specific AVAS challenges

Creating AVAS sounds that resonate the **right brand values**



PROTECT BRAND
REPUTATION

Granular synthesis

Identify right AVAS **speaker locations**



SMARTER
DECISIONS

Optimize through Simulation
&
Test Prototype iterations

Ensure compliance
with regulation



ENSURE
COMPLIANCE

Frontload compliance
&
Execute homologation test
on final design

Interior sound

DESIGN

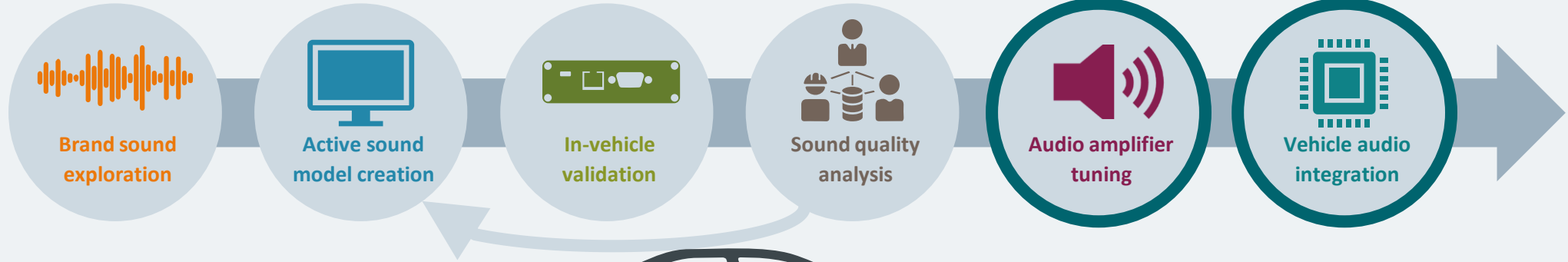
From brand sound to drivable sound model
Granular synthesis | Order synthesis

VALIDATE & TUNE

Validation in the vehicle
Real-time sound tuning

DEPLOY

Integration in production vehicle
Ready for mass production



Exterior sound

AVAS

DESIGN

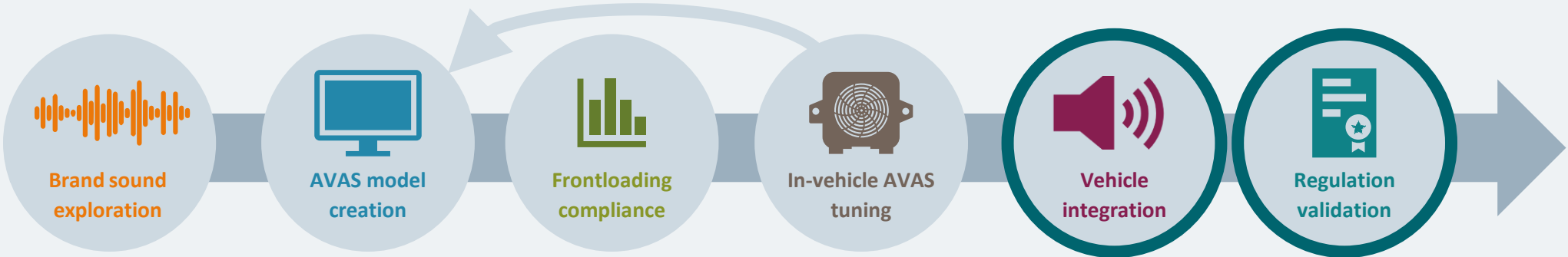
From brand sound to pedestrian warning system

VALIDATE & TUNE

Upfront compliance to standards
Real-time sound tuning

DEPLOY

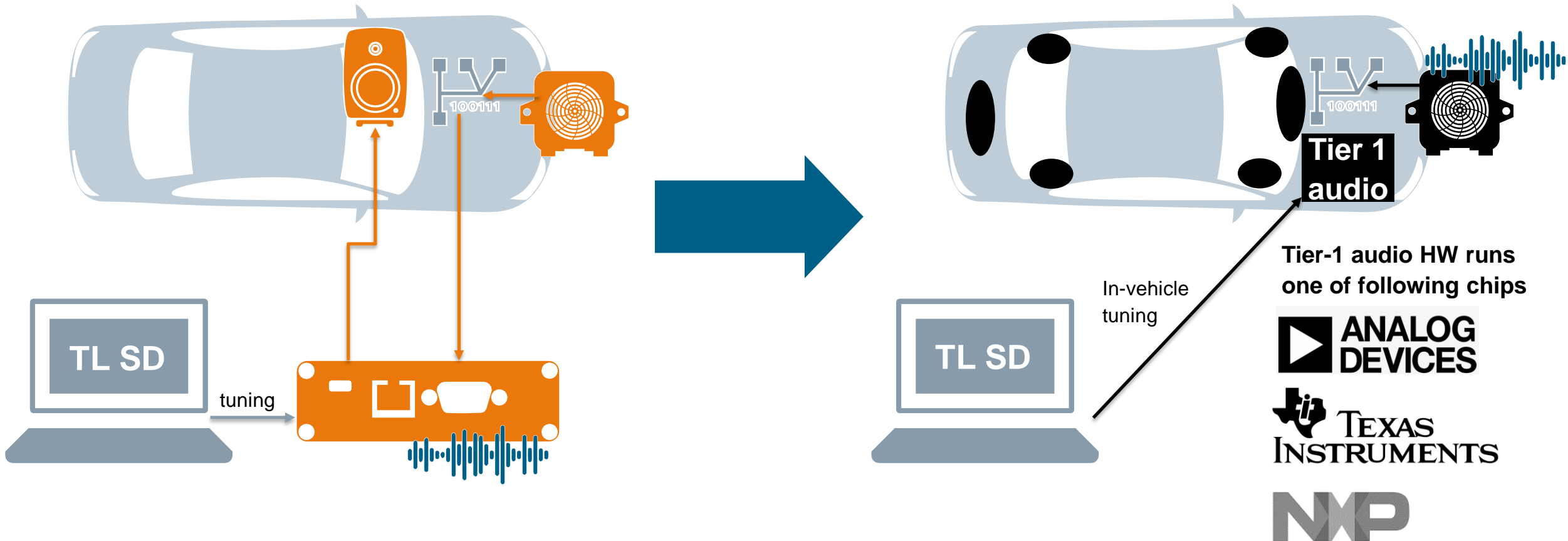
Integration in production vehicle
Minimum noise certification



Industrialization

From Development to Production

Transfer to Tier-1 audio HW & final tuning

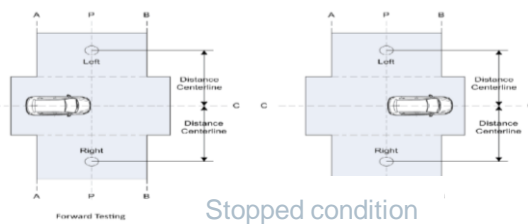
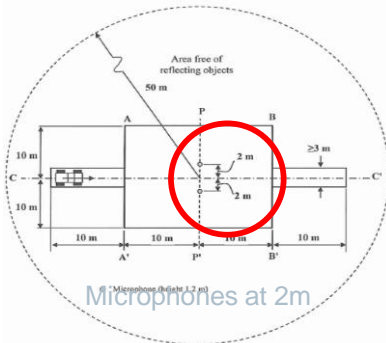


Warning sounds for AVAS

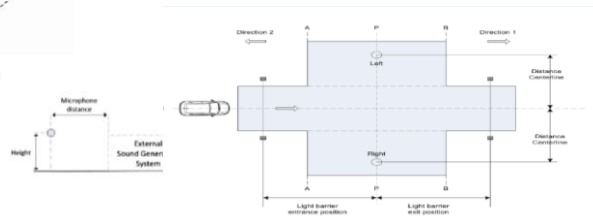
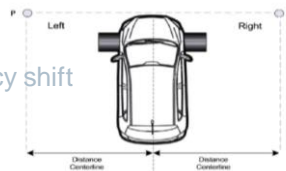
Pass the minimum pass-by noise threshold



- Test in full confidence according to standard UNECE R138
- Testlab talks language of the standards, guided from set-up to report
- Supported both in-room or exterior



Frequency shift



Validation

Forward 10 km/h Test

Run	Status	Left dB(A)	Left Pos	Left Vel	Right dB(A)	Right Pos	Right Vel	Approach Pos	Approach Vel	Center Pos	Center Vel	ExLine Pos	ExLine Vel	Temp	
1	P	Valid	57.1	-0.10	10.0	54.8	-1.67	10.1	-10.00	9.8	0.00	10.0	10.00	10.3	
2	P	Run 2	Valid	55.3	-0.22	10.4	56.9	-0.32	10.4	-10.00	10.2	0.00	10.5	10.00	10.6
3	P	Run 3	Valid	54.9	-0.02	10.3	55.3	-0.82	10.3	-10.00	10.0	0.00	10.3	10.00	10.8
4	P	Run 4	Valid	54.6	-0.17	10.4	54.4	-1.02	10.5	-10.00	10.3	0.00	10.4	10.00	10.2
5	P	Run 5	Valid	55.2	-0.27	10.4	55.2	-1.57	10.3	-10.00	10.5	0.00	10.4	10.00	10.2

Forward 20 km/h Test

Run	Status	Left dB(A)	Left Pos	Left Vel	Right dB(A)	Right Pos	Right Vel	Approach Pos	Approach Vel	Center Pos	Center Vel	ExLine Pos	ExLine Vel	Temp	
1	P	Run 1	Valid	57.1	-0.10	10.0	54.8	-1.67	10.1	-10.00	9.8	0.00	10.0	10.3	
2	P	Run 2	Valid	55.3	-0.22	10.4	56.9	-0.32	10.4	-10.00	10.2	0.00	10.5	10.00	10.6
3	P	Run 3	Valid	54.9	-0.02	10.3	55.3	-0.82	10.3	-10.00	10.0	0.00	10.3	10.00	10.8
4	P	Run 4	Valid	54.6	-0.17	10.4	54.4	-1.02	10.5	-10.00	10.3	0.00	10.4	10.00	10.2
5	P	Run 5	Valid	55.2	-0.27	10.4	55.2	-1.57	10.3	-10.00	10.5	0.00	10.4	10.00	10.2

Pass-by Noise Section Results

Run	Status	Left dB(A)	Left Pos	Left Vel	Right dB(A)	Right Pos	Right Vel	Approach Pos	Approach Vel	Center Pos	Center Vel	ExLine Pos	ExLine Vel	Temp	
1	P	Run 1	Valid	57.1	-0.10	10.0	54.8	-1.67	10.1	-10.00	9.8	0.00	10.0	10.3	
2	P	Run 2	Valid	55.3	-0.22	10.4	56.9	-0.32	10.4	-10.00	10.2	0.00	10.5	10.00	10.6
3	P	Run 3	Valid	54.9	-0.02	10.3	55.3	-0.82	10.3	-10.00	10.0	0.00	10.3	10.00	10.8
4	P	Run 4	Valid	54.6	-0.17	10.4	54.4	-1.02	10.5	-10.00	10.3	0.00	10.4	10.00	10.2
5	P	Run 5	Valid	55.2	-0.27	10.4	55.2	-1.57	10.3	-10.00	10.5	0.00	10.4	10.00	10.2

Tire Noise Corrections

Run	Status	Left dB(A)	Left Pos	Left Vel	Right dB(A)	Right Pos	Right Vel	Approach Pos	Approach Vel	Center Pos	Center Vel	ExLine Pos	ExLine Vel	Temp	
1	P	Run 1	Valid	57.1	-0.10	10.0	54.8	-1.67	10.1	-10.00	9.8	0.00	10.0	10.3	
2	P	Run 2	Valid	55.3	-0.22	10.4	56.9	-0.32	10.4	-10.00	10.2	0.00	10.5	10.00	10.6
3	P	Run 3	Valid	54.9	-0.02	10.3	55.3	-0.82	10.3	-10.00	10.0	0.00	10.3	10.00	10.8
4	P	Run 4	Valid	54.6	-0.17	10.4	54.4	-1.02	10.5	-10.00	10.3	0.00	10.4	10.00	10.2
5	P	Run 5	Valid	55.2	-0.27	10.4	55.2	-1.57	10.3	-10.00	10.5	0.00	10.4	10.00	10.2

Global Compliance

PASSED

Interior sound

DESIGN

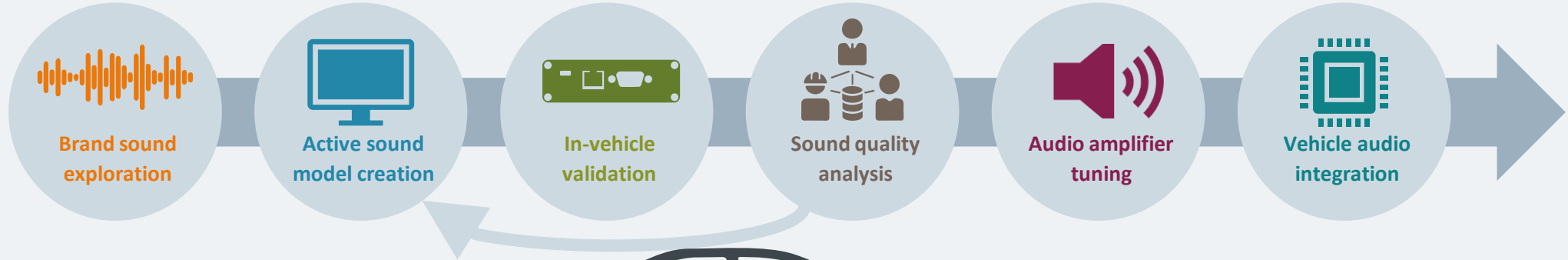
From brand sound to drivable sound model
Granular synthesis | Order synthesis

VALIDATE & TUNE

Validation in the vehicle
Real-time sound tuning

DEPLOY

Integration in production vehicle
Ready for mass production



Exterior sound

AVAS

DESIGN

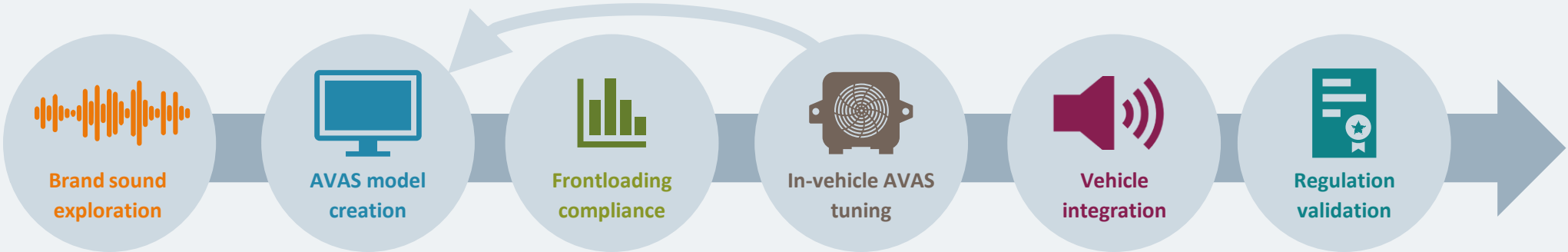
From brand sound to pedestrian warning system

VALIDATE & TUNE

Upfront compliance to standards
Real-time sound tuning

DEPLOY

Integration in production vehicle
Minimum noise certification



Industrialization

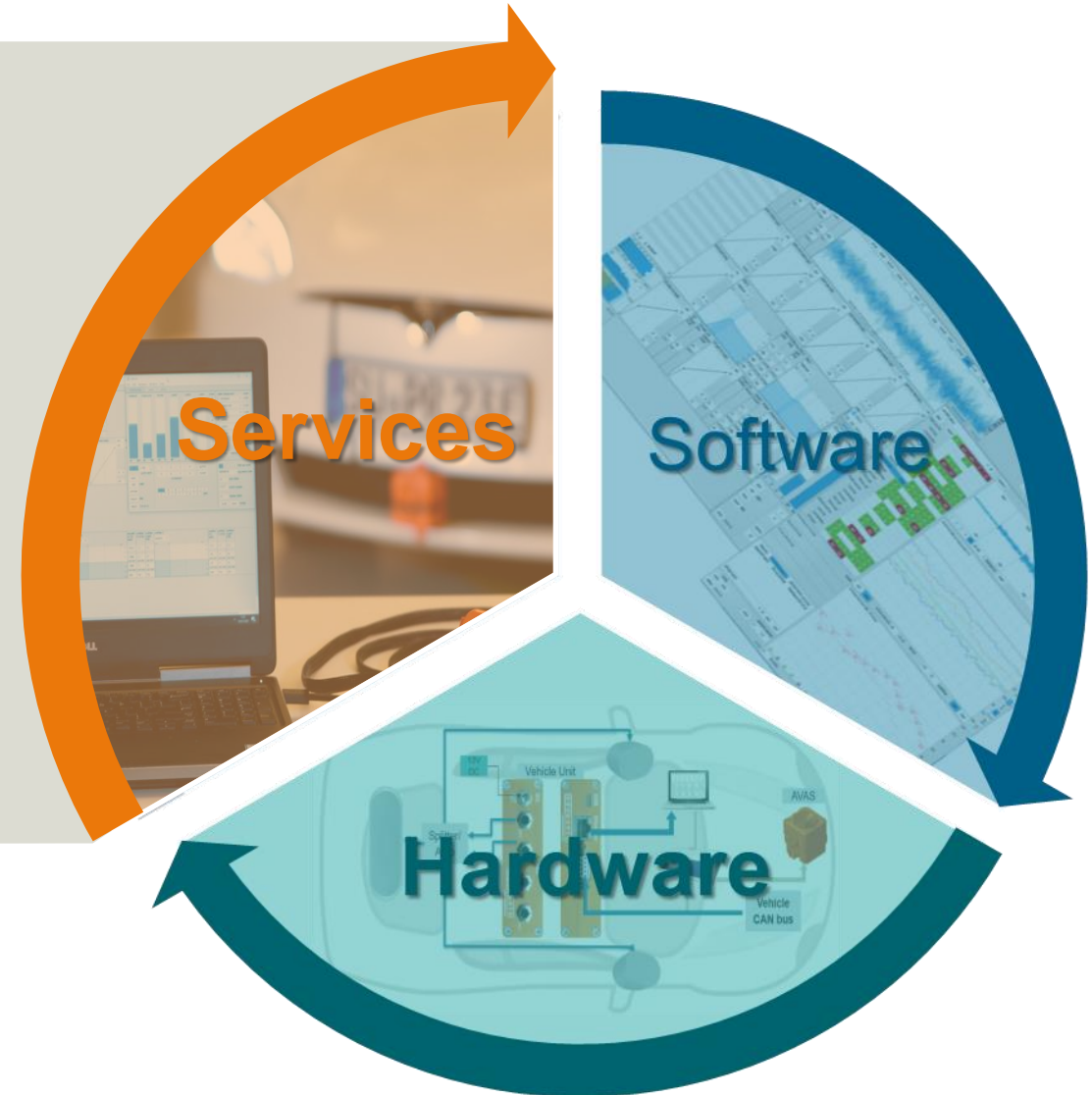
Active Sound Design Development

Know-how and tech transfer

Simcenter Engineering services complement the Hard- and Software offering with dedicated Services for AVAS and Interior Active Sound Enhancement

Modular offering:

- Onsite commissioning and user training
- Branding, Benchmarking, SQ Analysis and Target Sound Definition
- Development of base sound profiles
- In-vehicle Tuning and Evaluation Workshops
- Final Validation and Certification for AVAS





SIEMENS
Ingenuity for life

THANK YOU