



NEVS

Siemens Simcenter Nordic Conference
2018



Agenda

NEVS Company Introduction

CFD Department at NEVS

Aerodynamic Simulation Process

Design Exploration of an Air Duct

Battery Thermal Management

Climate Comfort

ED-Coating Process



In a world hurt from emissions,
we want to make a
difference.

National Electric Vehicle Sweden AB

Founded

- 2012
- Acquiring the assets of Saab Automobile

Vision

- Shape mobility for a more sustainable future

Mission

- Developing Premium Electric Vehicles
- Providing Mobility Services



SAAB "ursaab"



NEVS 9-3 EV Concept



NEVS InMotion Concept

Global Locations 全球坐标



Trollhättan Plant and TDC
特罗尔海坦工厂与研发中心



Tianjin Plant and R&D center
天津工厂与研发中心



Beijing office and Brand Experience Center
北京办公室与品牌体验中心



New Long Ma Motor Co.
Plant and R&D center
新龙马汽车工厂与研发中心

Next generation NEVS Connected Mobility 下一代NEVS车联网出行

Sustainability awareness and enabling technologies of the connected society challenge automotive norms. 可持续发展的意识以及有利于互联网社会的挑战着“汽车”的概念。

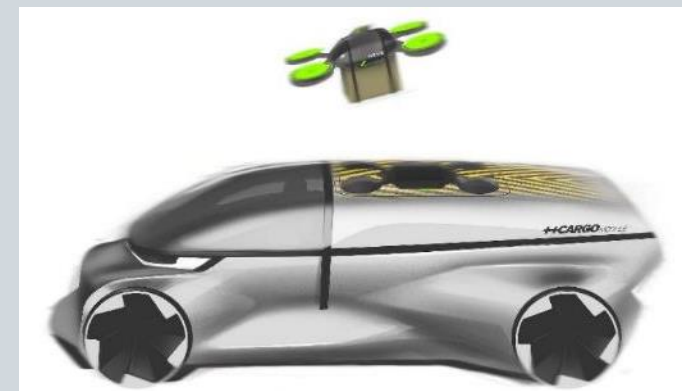
This allows NEVS to design innovative products and ownership models, with agility. 这使得NEVS可以更灵活地设计创新产品以及所有权模式。



Solutions for Ownership
and Exclusive Sharing
为所有权以及独家共享提供的解决方案



Solutions for Sharing
Society
为共享社会提供的解决方案

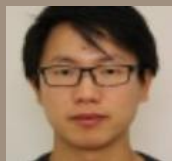


Solutions for Goods and
Services
为商品与服务提供的解决方案

CFD Department at NEVS



Mohammad El-Altı
Supervisor CFD & Aerodynamics



Kaixiang Dai | Zongyao Wan

Engineer CFD & Modelling

Battery Thermal Management
Climate comfort



Kristian Abdallah | Wenting Zhou | Jingxiang Wang

Engineer CFD & Aerodynamics

External Aerodynamics
Underhood Thermal Management



Jonas Gunnarsson | Zhenhua Kang

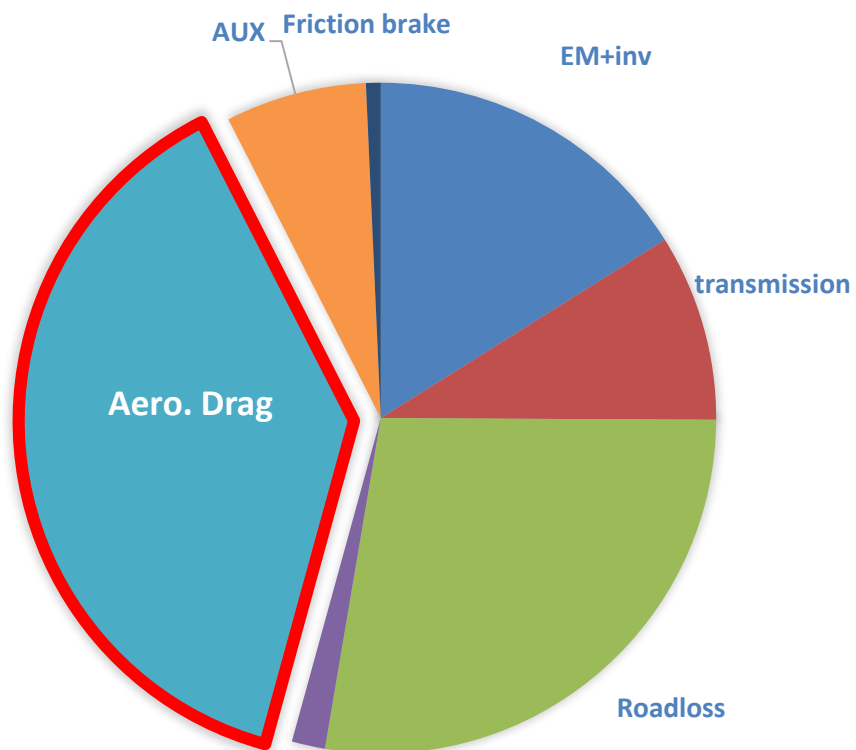
Engineer CAE Simulation

Thermal Simulations on System Level
1D CFD

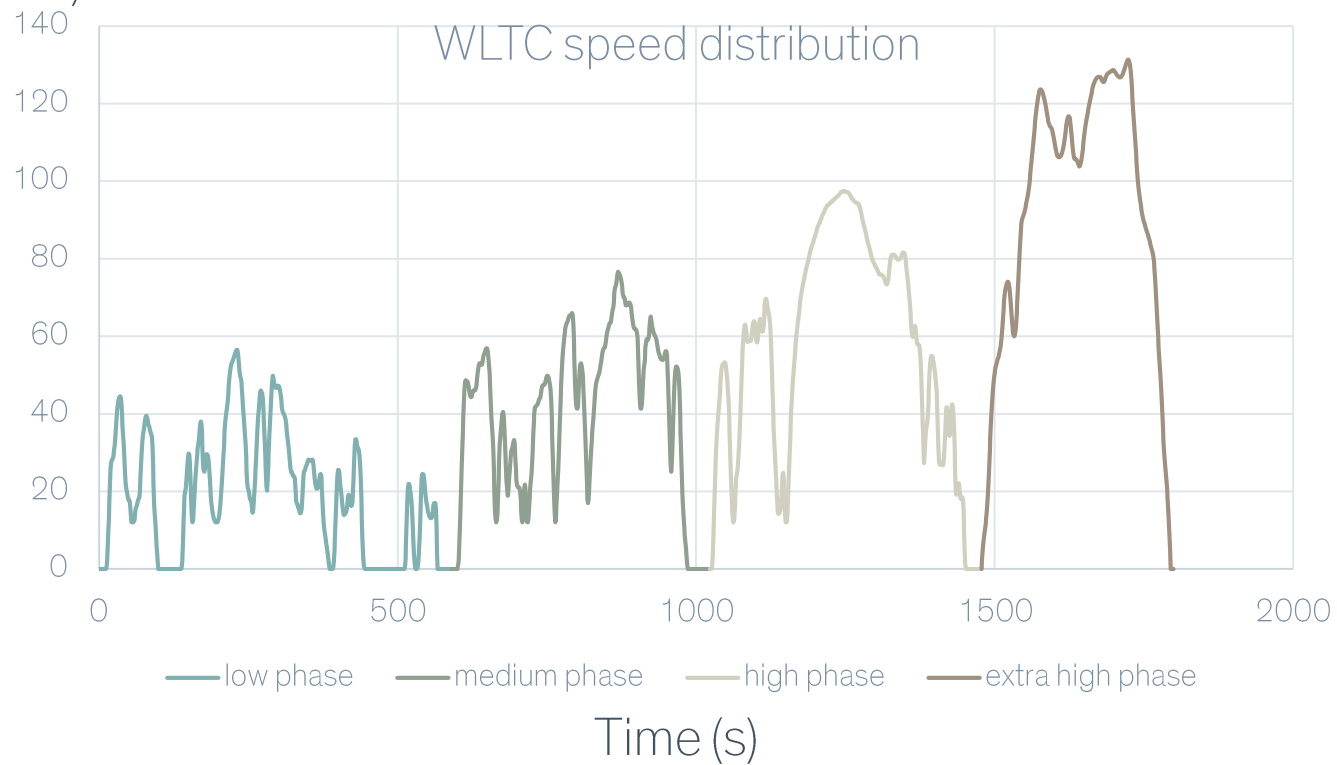
Aerodynamic Simulation Process

WLTC

WLTC LOSS DISTRIBUTION



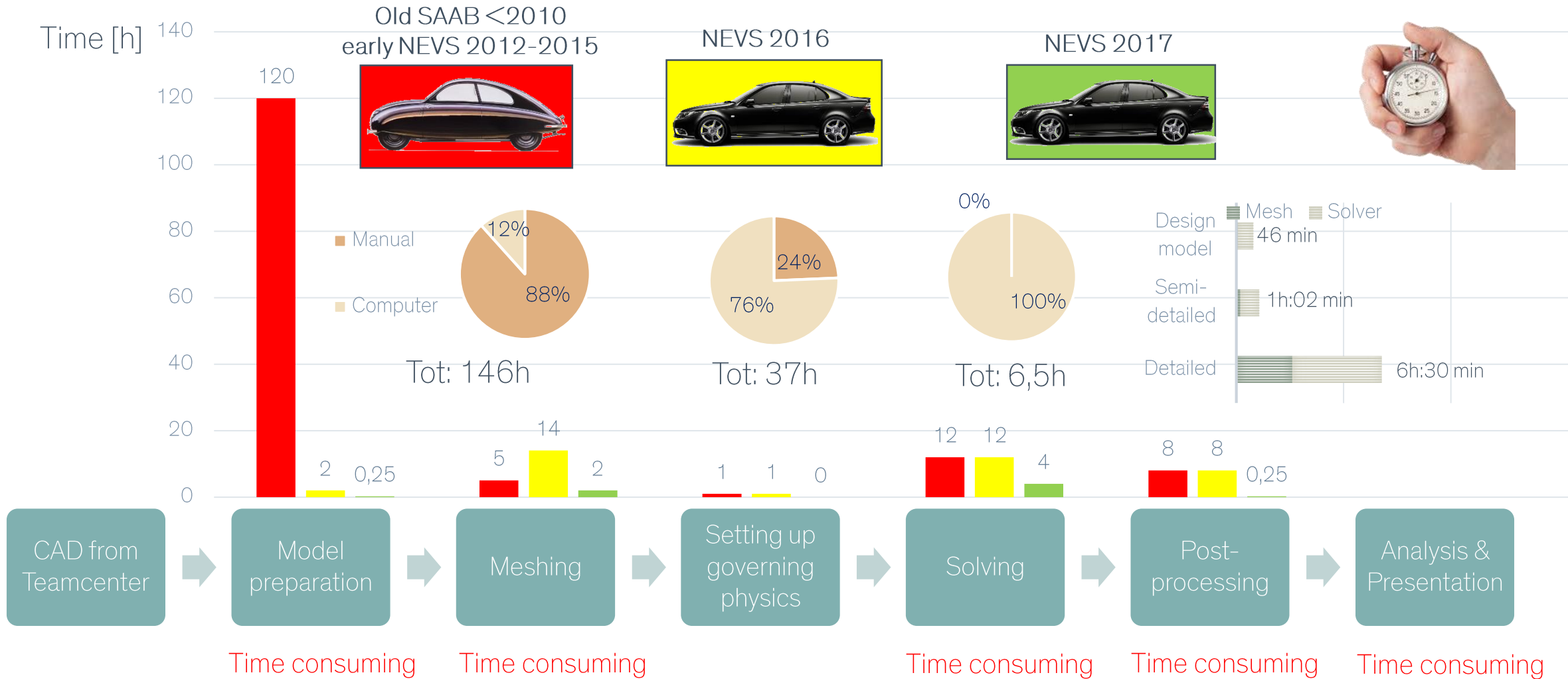
Speed (km/h)



- Dynamic cycle, < 4% in constant speed
- Divided into 4 phases

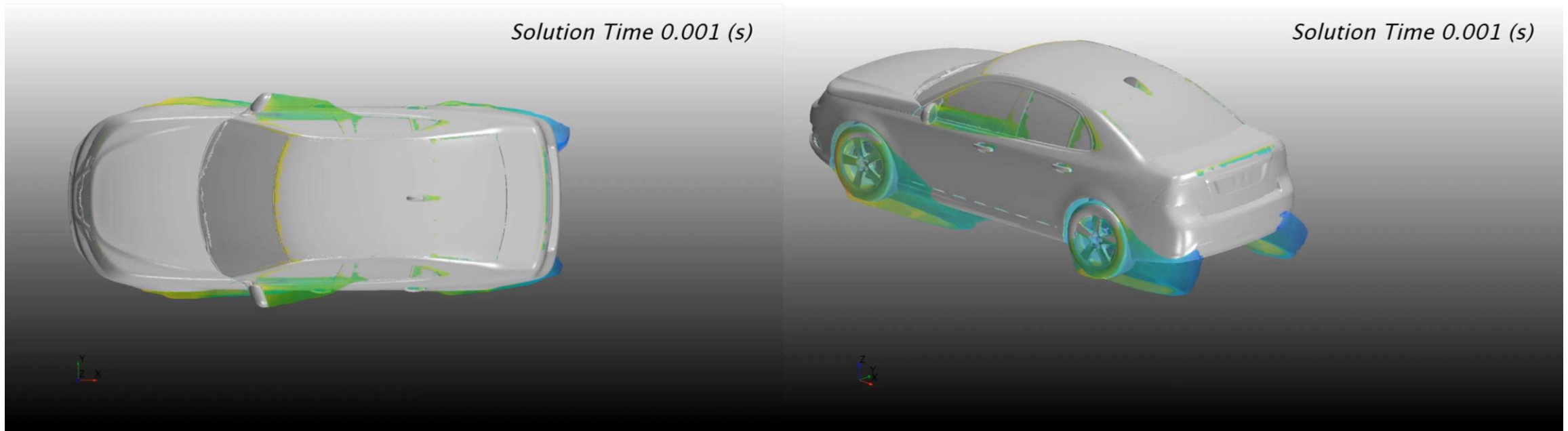
The aerodynamics and CFD Process

Comparison between process timings in the TS project

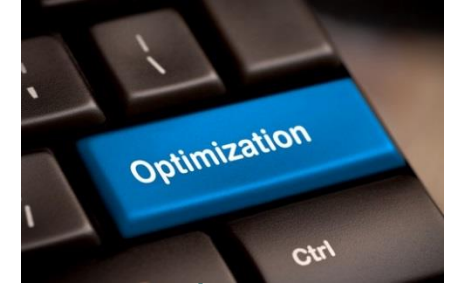


External Aerodynamic Simulations

– Next Step for NEVS: DES Modelling



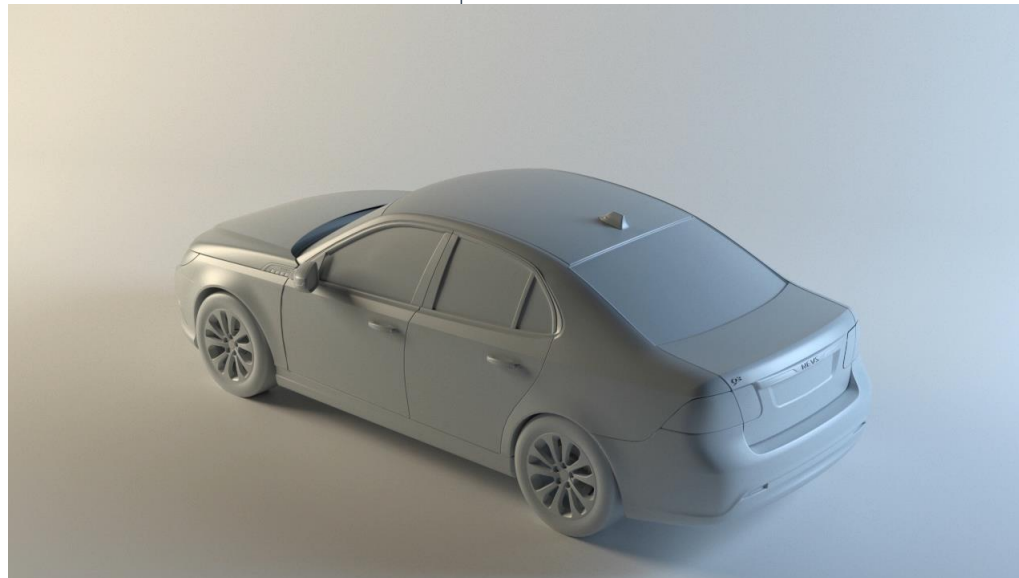
Ongoing development: CFD process



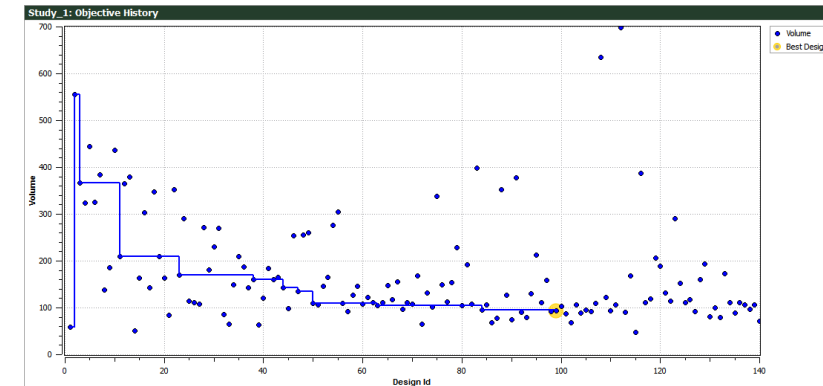
"Focus man time here to become innovative"

Parameterize the CAD and set up control point on surface

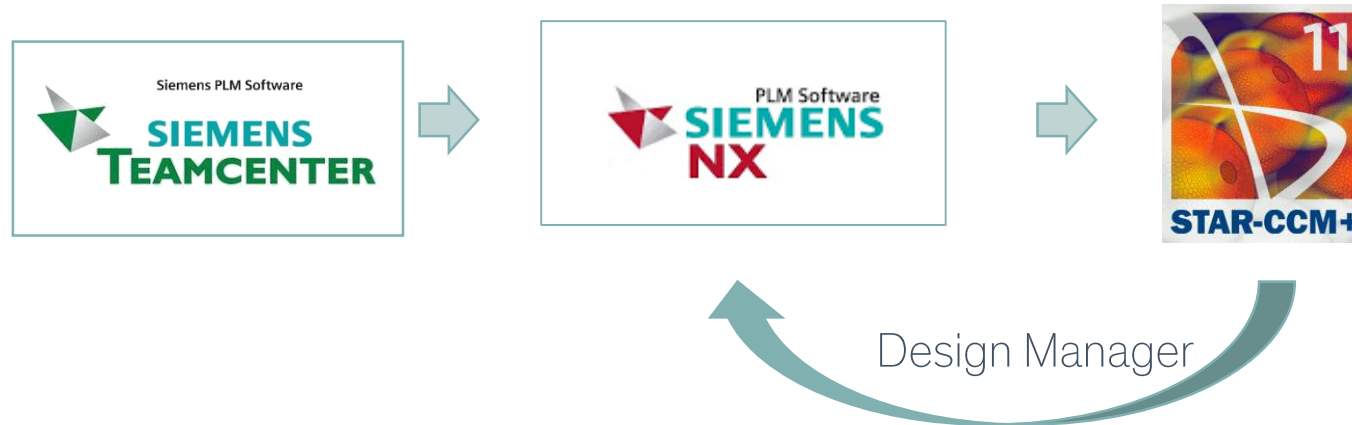
Adjoint Optimization Solver to identify potential regions



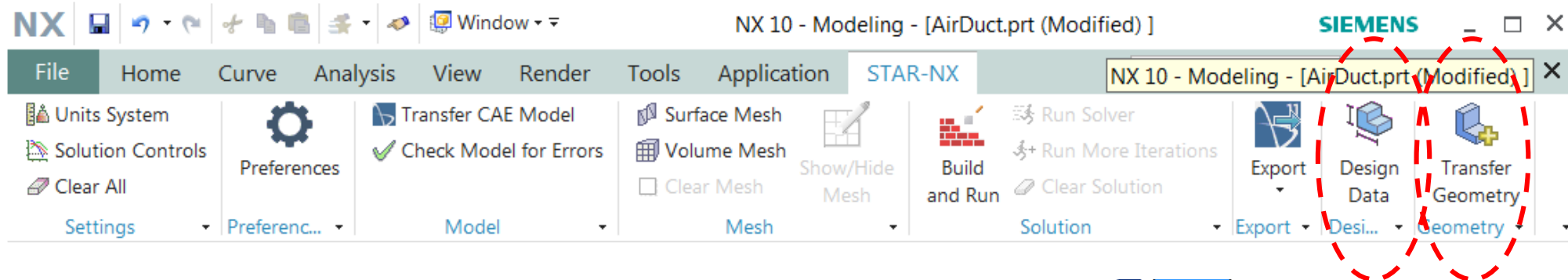
"Run CFD of hundreds of design candidates HEEDS® MDO automates the design exploration process"



Design Exploration of an Air Duct

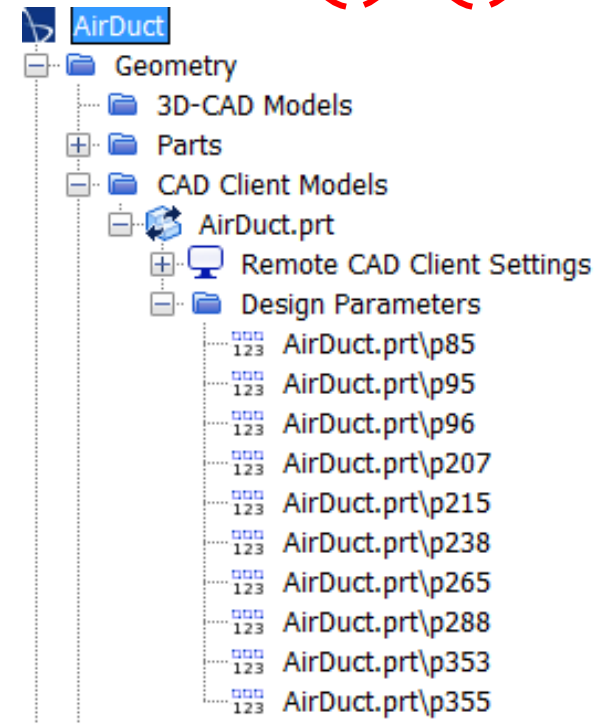


Design Exploration of an Air Duct



Design exploration process

- Coupling Star-NX \Leftrightarrow Star-CCM+:
 1. Parameters of interest selected in Design Data (Star-NX)
 2. Geometry transferred to STAR-CCM+
 3. CAD client model in STAR-CCM+ contain full access to STAR-NX



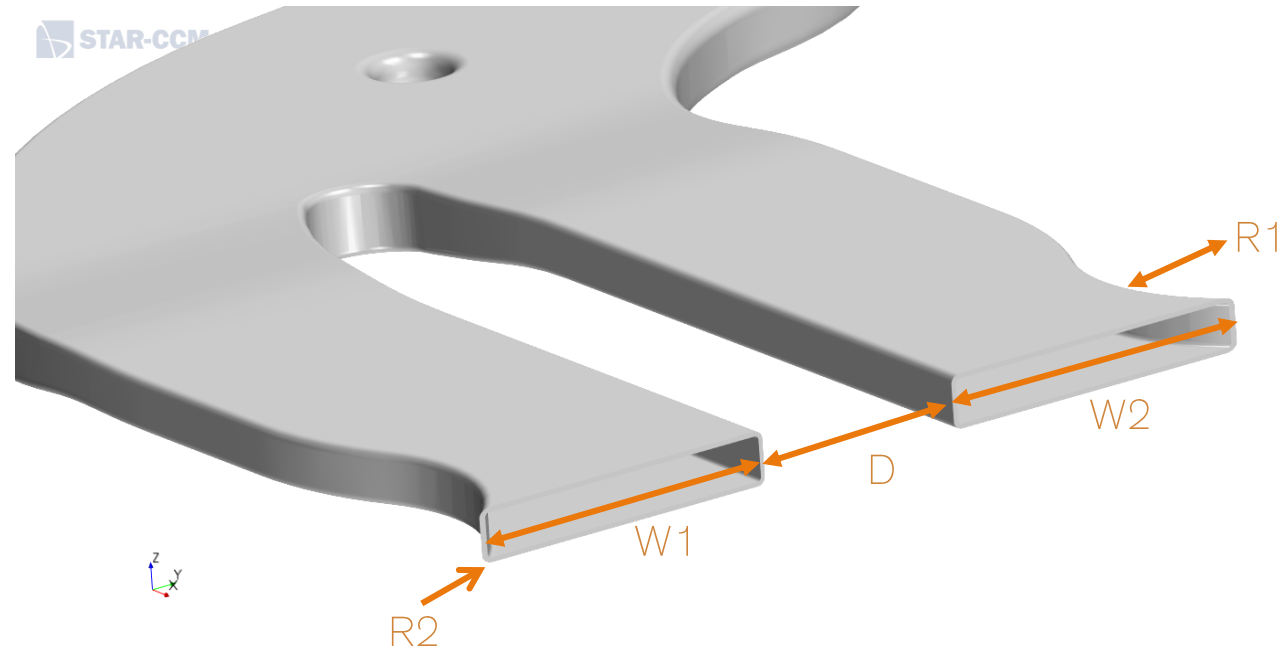
Design Exploration of an Air Duct

Purpose:

- The duct is used to guide cooling airflow from the main HVAC system to the compartment

Objectives:

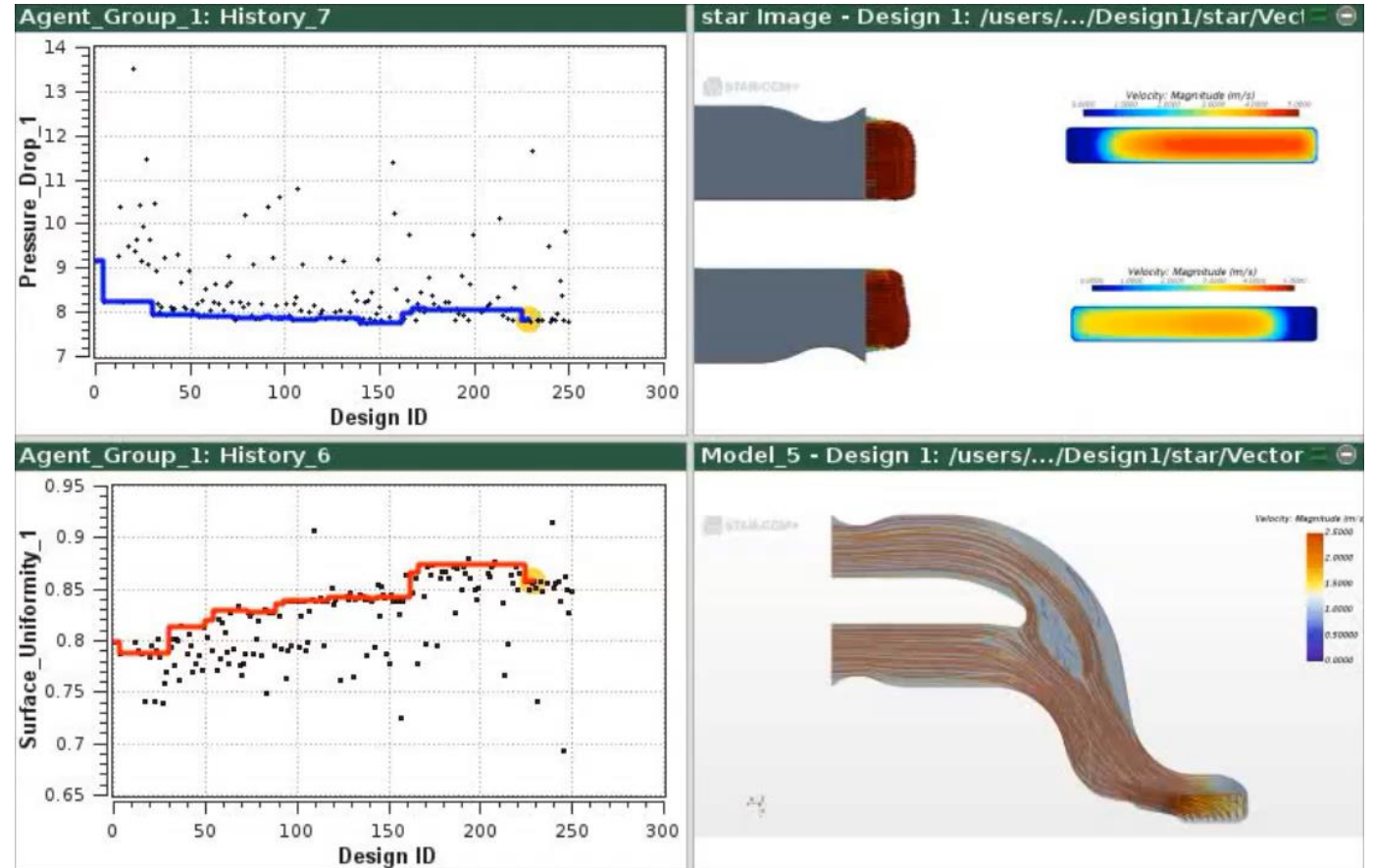
- Minimize pressure drop
- Increase flow uniformity



Design Exploration of an Air Duct - Results

Optimization Loop

- 250 design sets in 19 hours
 - Pressure drop reduced by 6%
 - Surface uniformity improved by 15.2%

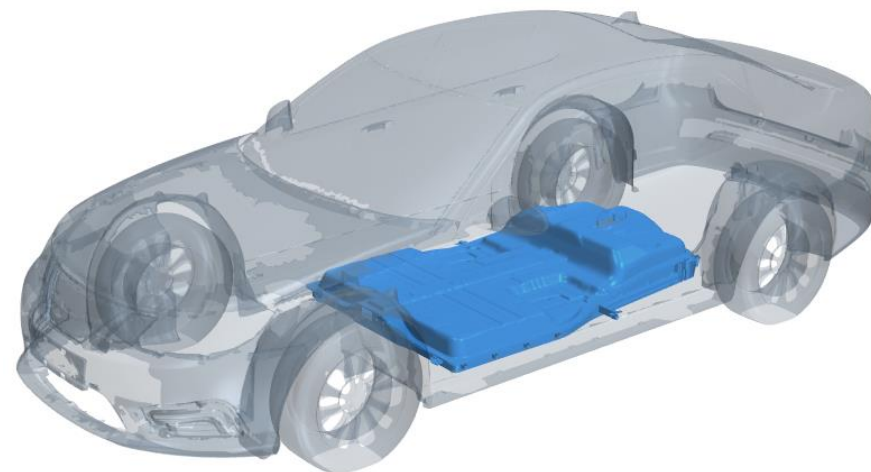


Battery Thermal Management

Battery Thermal Simulations

The battery pack is the heart of an electric vehicle

- Powers the propulsion and determines the driving range



Extreme ambient temperatures

- Performance
- Safety
- Lifecycle of lithium-ion batteries (LIB).

Heating and cooling of cells



Battery Simulation Scopes

Cooling plate design

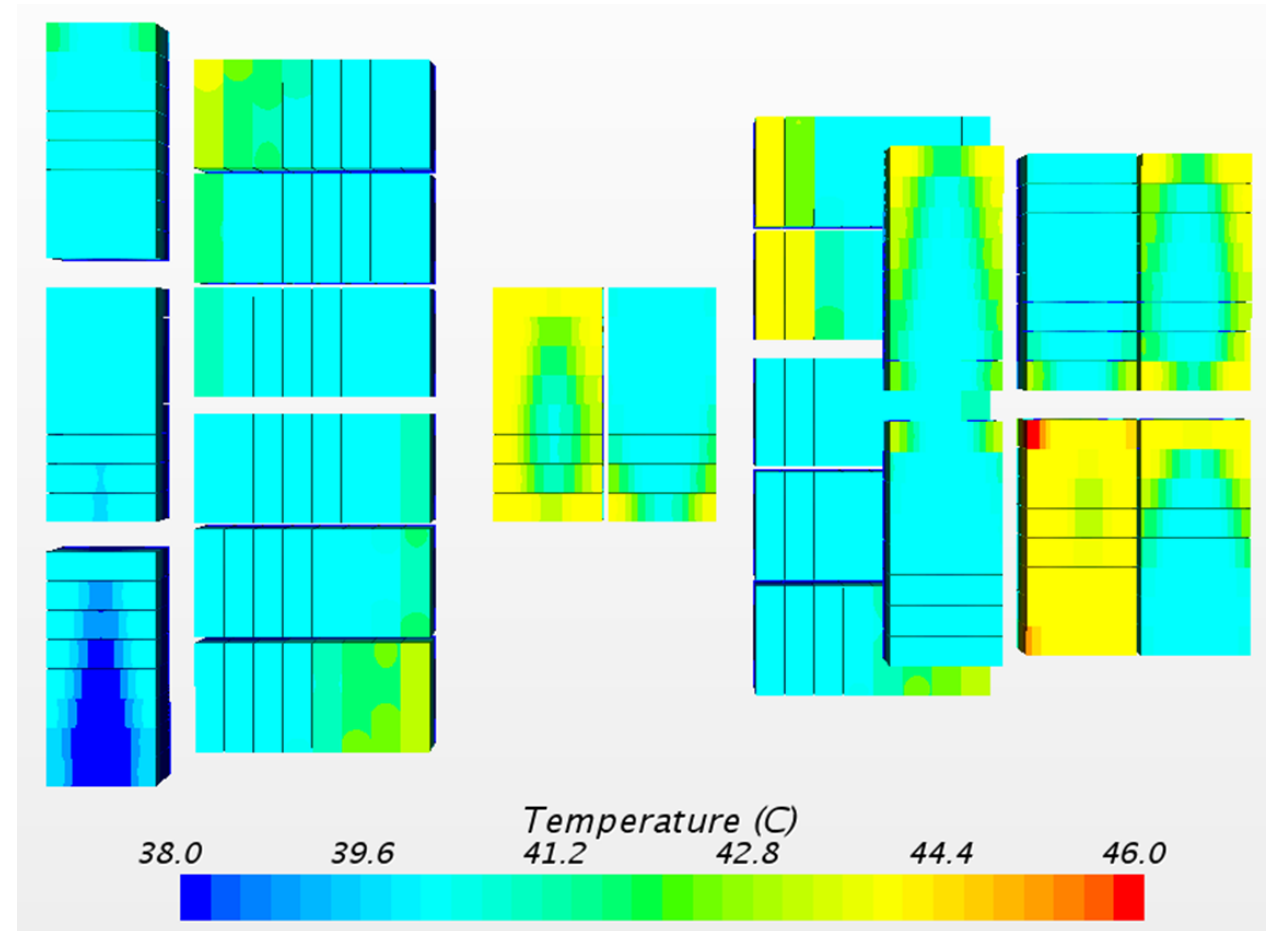
- Flow optimization and minimization of pressure drop

Analysis of temperature distribution

- Minimize the overall temperature deviation over the modules

Power input for maintaining RESS temp

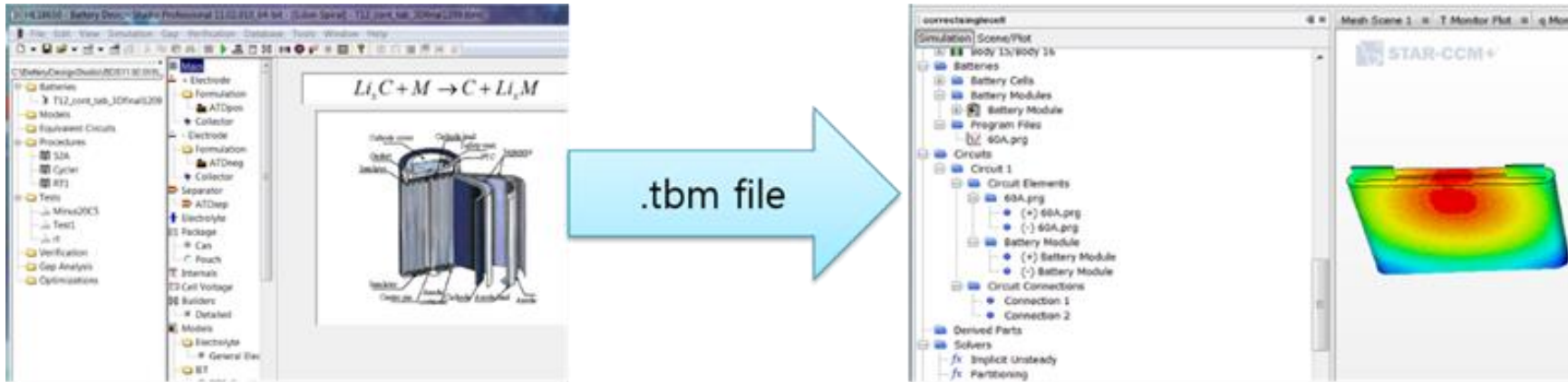
- Studying thermal insulation and minimizing loss of energy



RESS- Recyclable Energy Storage System

Battery Thermal Modelling: BDS & BSM

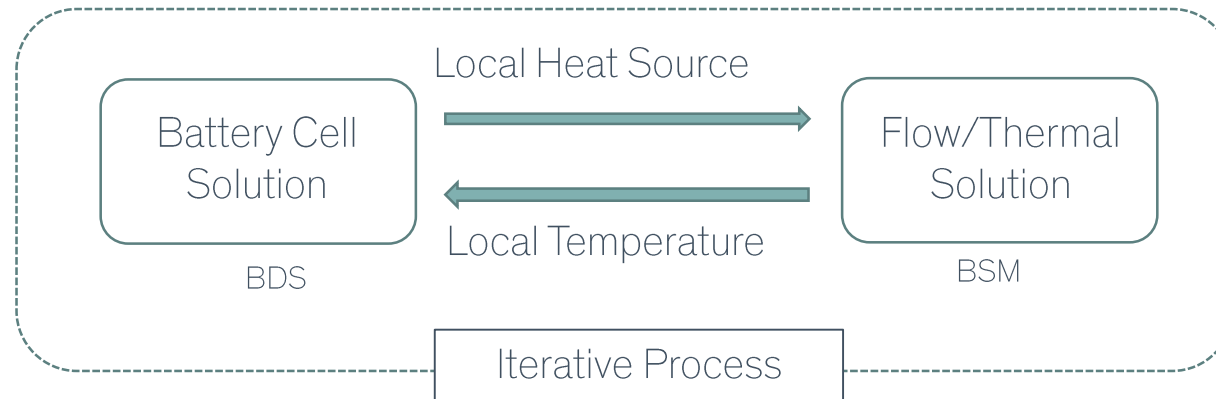
- Couple battery cell design with complete thermal simulations of the RESS Package



BDS

Export the .tbn file from BDS to BSM

BSM



Assessing the thermal performance of the entire system

Battery Thermal Modelling Process

2018-05-14



Climate Comfort

Cabin Air Quality Levels

-

Ensuring driver and passengers clean fresh air

Air pollution is a major issue in big cities as it impacts human health

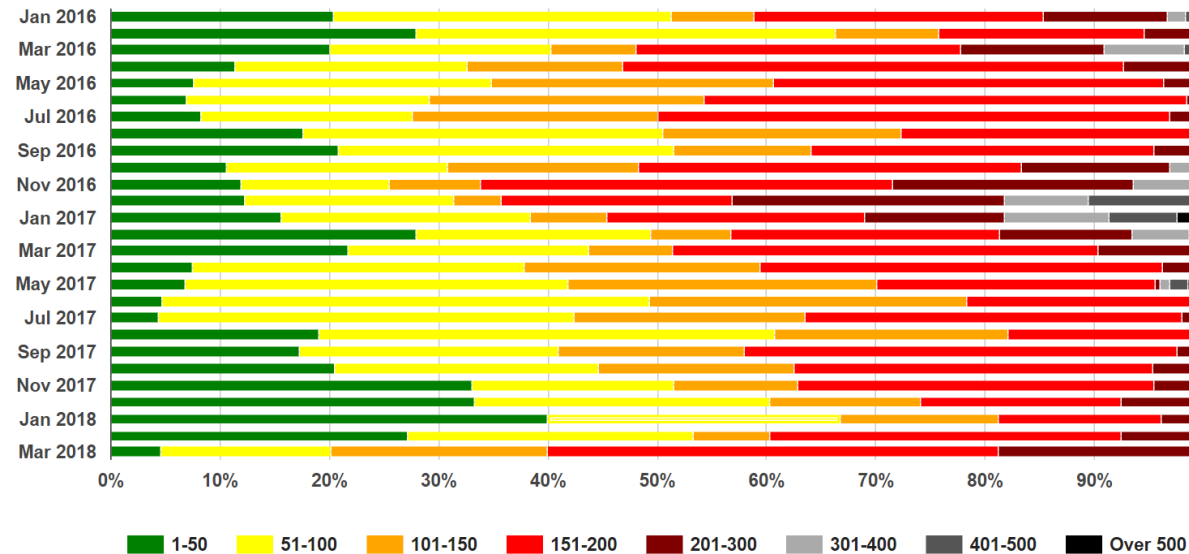
- Tiny particles, known as PM2.5, penetrates deep into the lungs and damages cells
- PM2.5 – Particulate Matter (PM) with particle diameter < 2.5 um

A cabin air filter is able to prevent the PM2.5 from entering the compartment

- Supplying clean fresh air to the driver and passengers

Regulation:
Average PM2.5 < 50 µg/m³

PM2.5 trend in Beijing from 2016-01 to 2018-04



CFD is used to evaluate the air filter performance

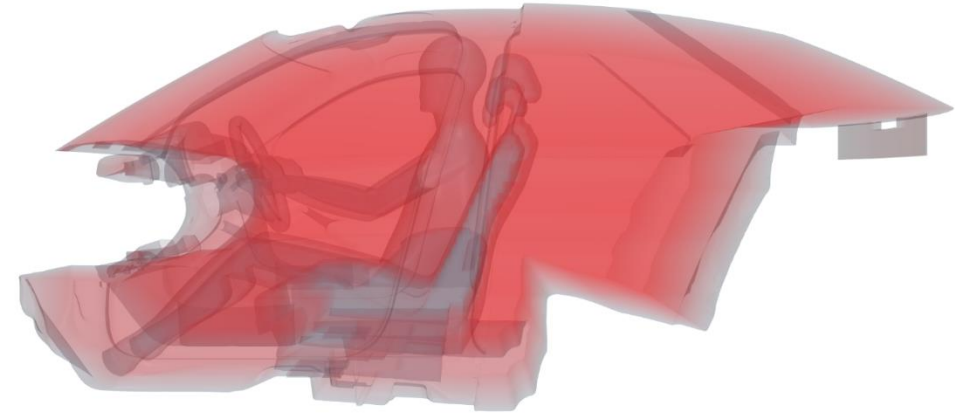
Cabin Air Quality Simulation Model

Cabin Condition

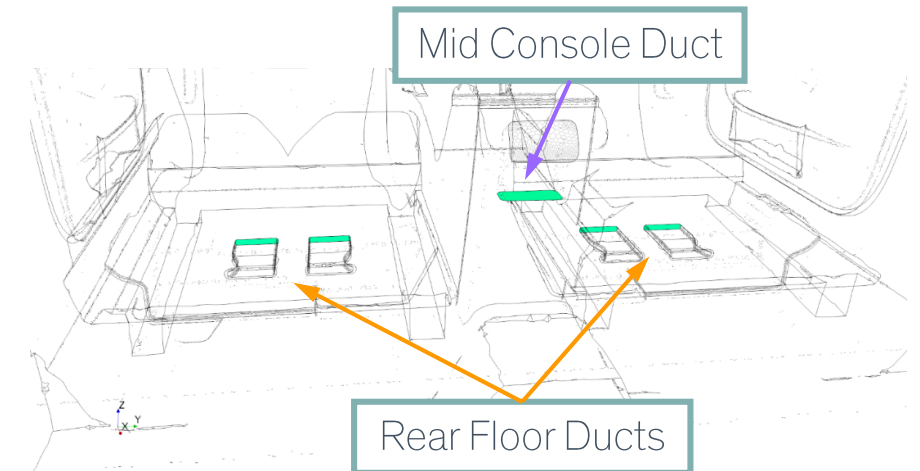
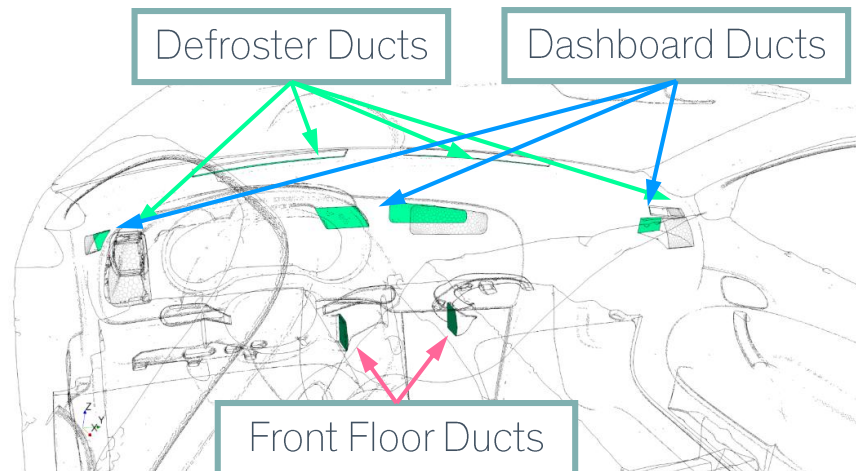
- Dirty air ($PM_{2.5} = 800$) initially in the cabin
- Fresh air ($PM_{2.5} = 30$) at HVAC ducts

Physics

- Transient condition
- Turbulence Model: SST k- ω
- Multi-component gas

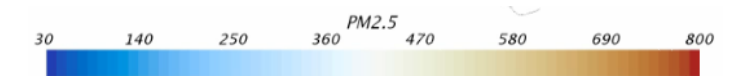
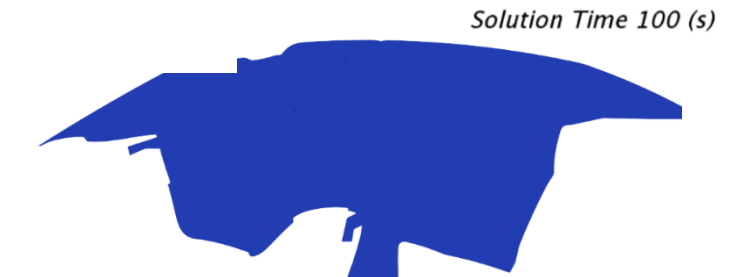
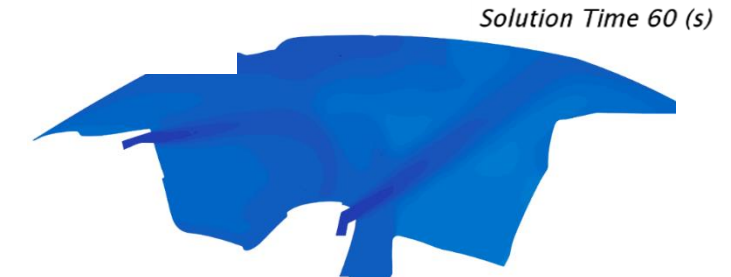
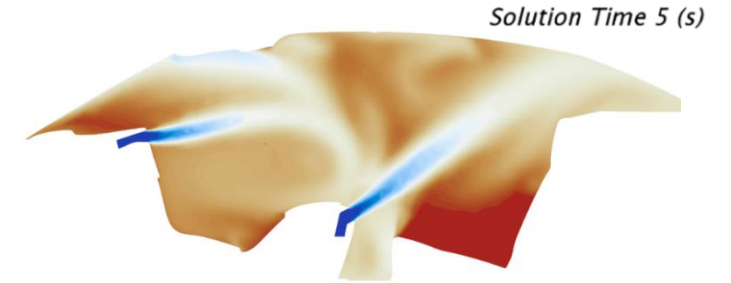
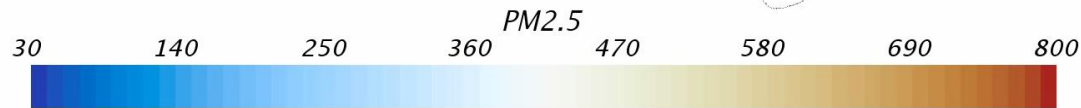
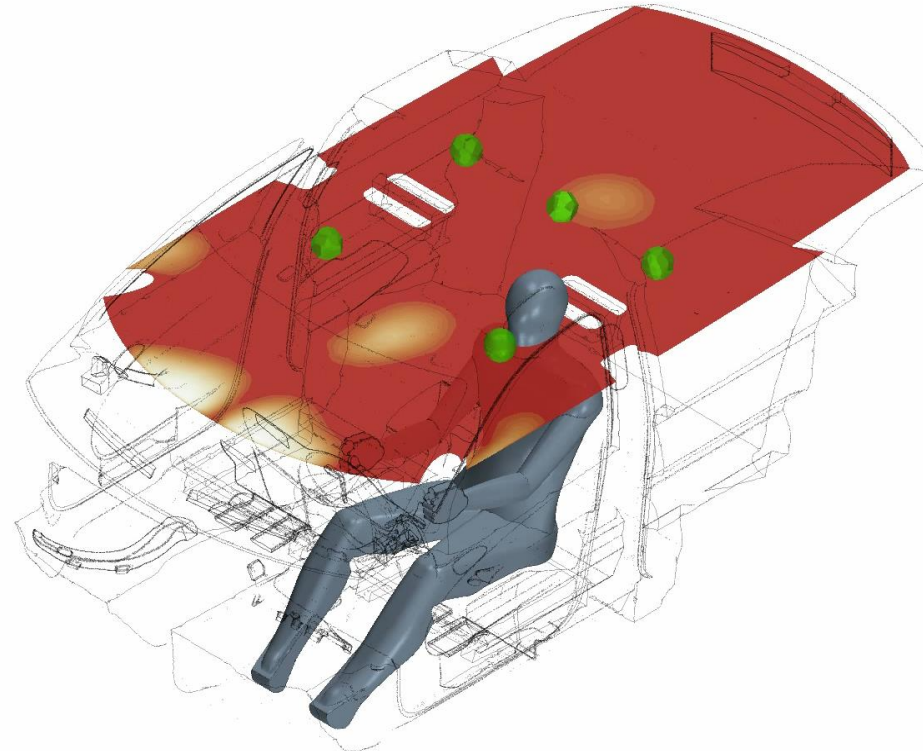
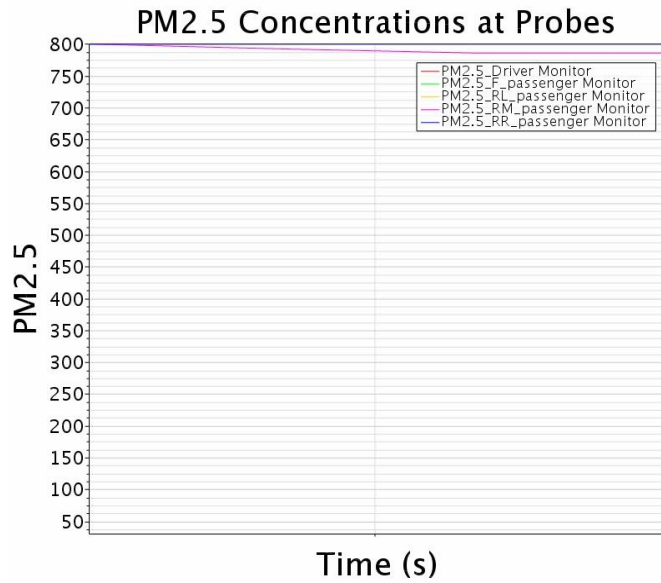


Initial dirty air quality in the cabin



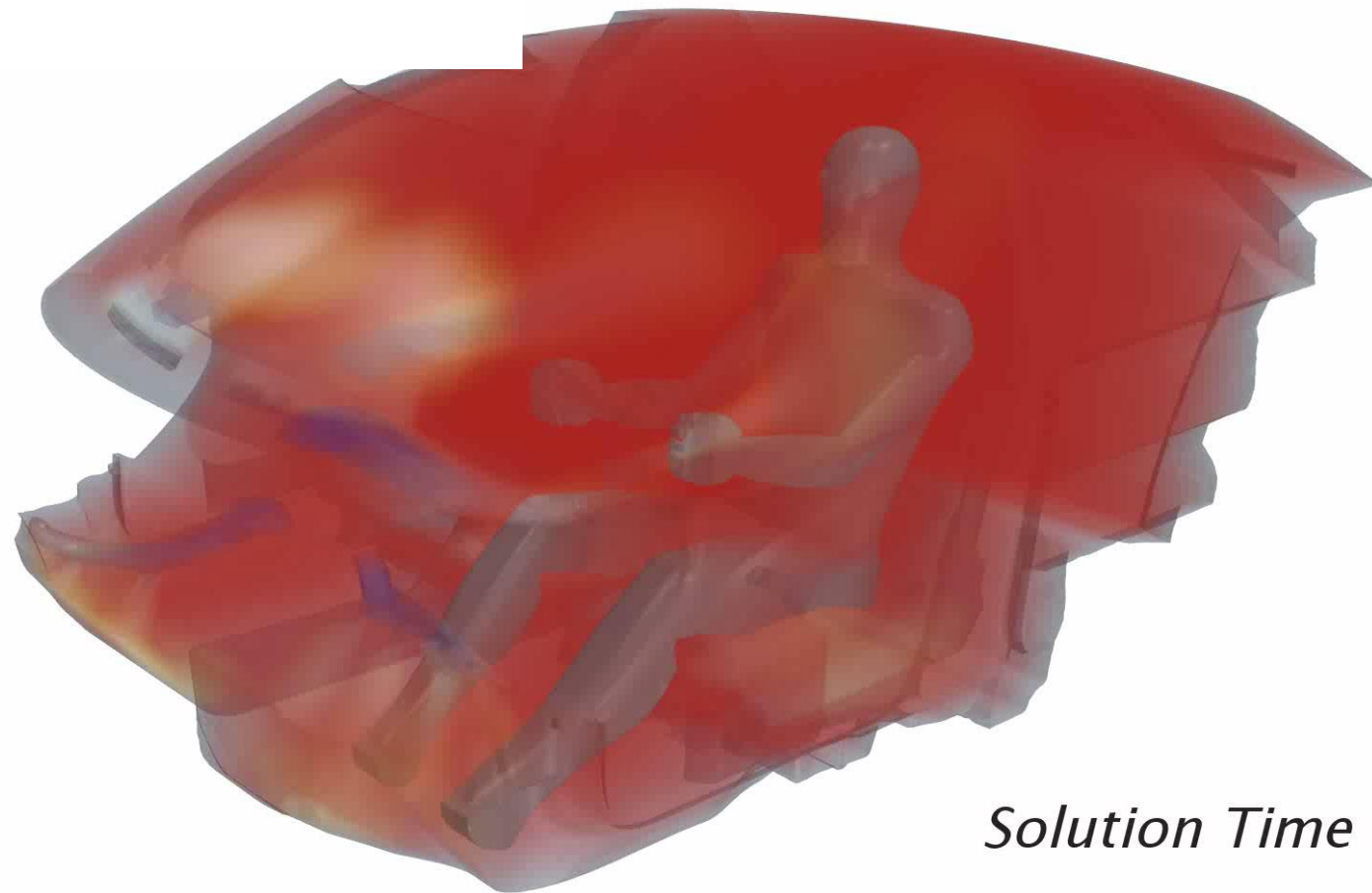
PM2.5 Concentrations Over Time

Solution Time 0.4 (s)

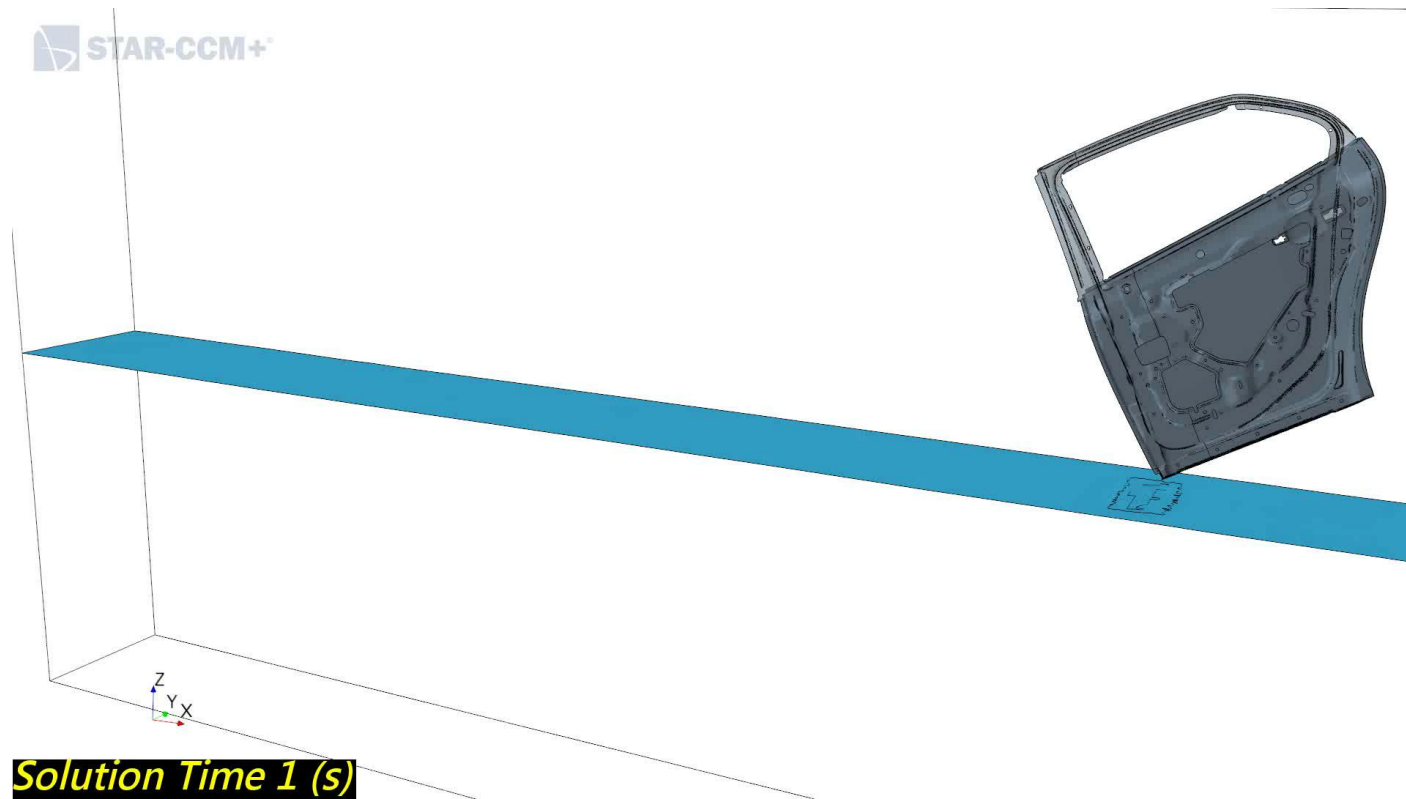


After 100 seconds, the PM2.5 concentration reached a stabilized value of $\sim 30 \mu\text{g}/\text{m}^3$

PM2.5 Concentrations Over Time



Electro-Deposition Coating



Electro-Deposition Modelling

With CFD simulations these issues can be located and solved early in the process



Common issues of different ED process stages:

1. Dip-In.

- Complex geometry → Air bubbles may remain inside the bath

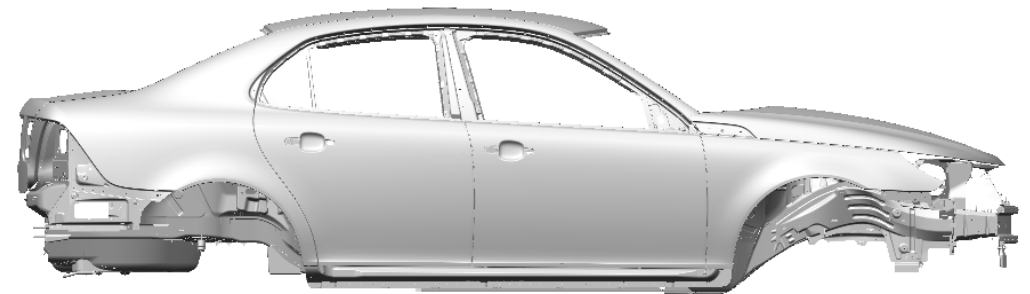
2. Electro-Deposition.

- Areas with no coating due to remaining air

3. Dip-Out.

- Excessive drainage time → Small sizes and/or bad placements of drainage holes.

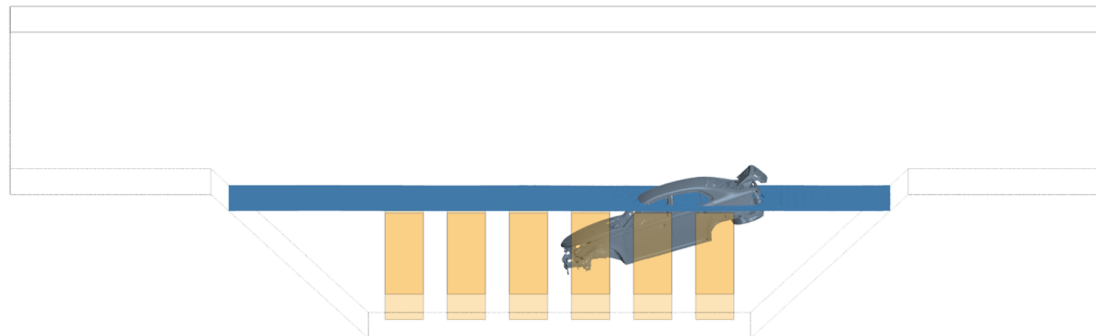
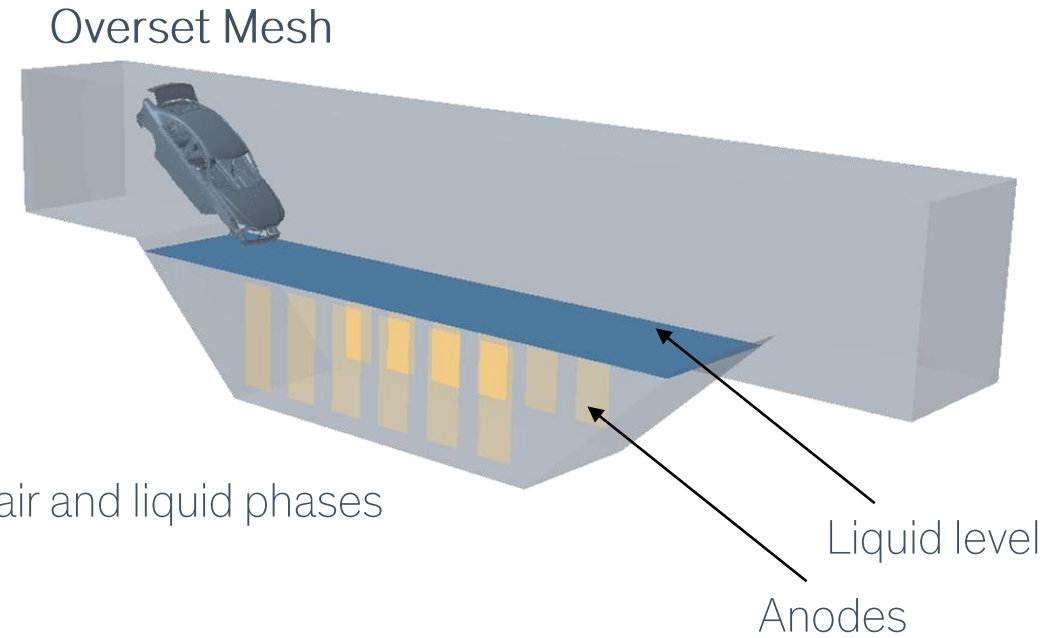
ED Coating: deposition of a chemical thin film
→ to rustproof the BIW structure



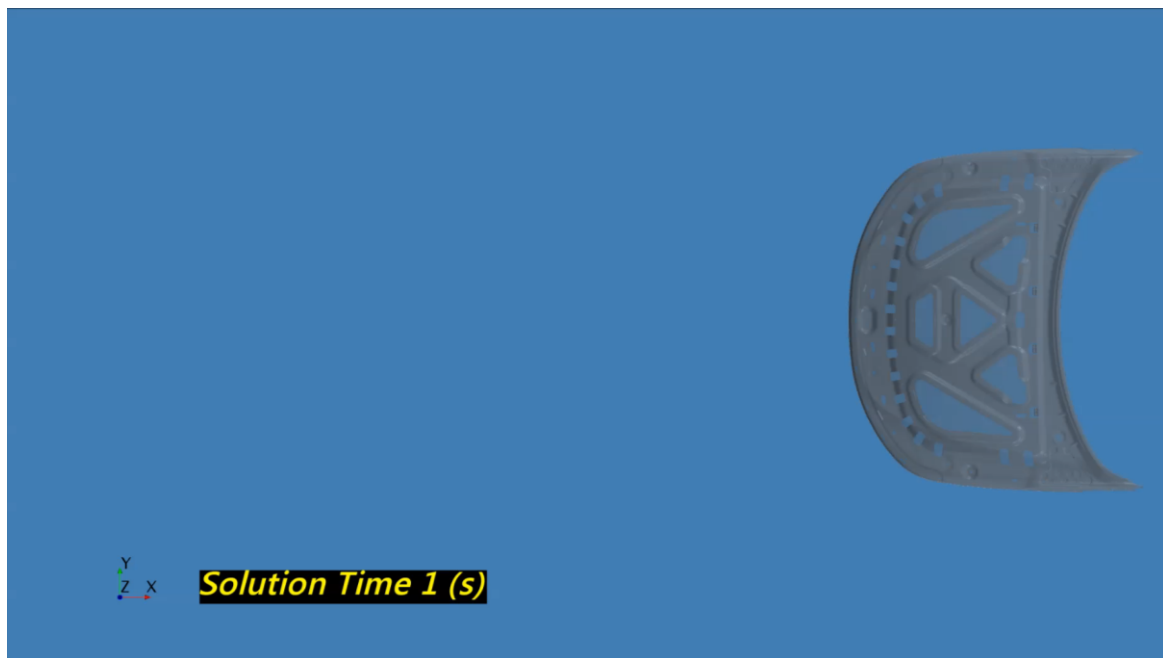
Electro-Deposition Modelling

Physics Modelling

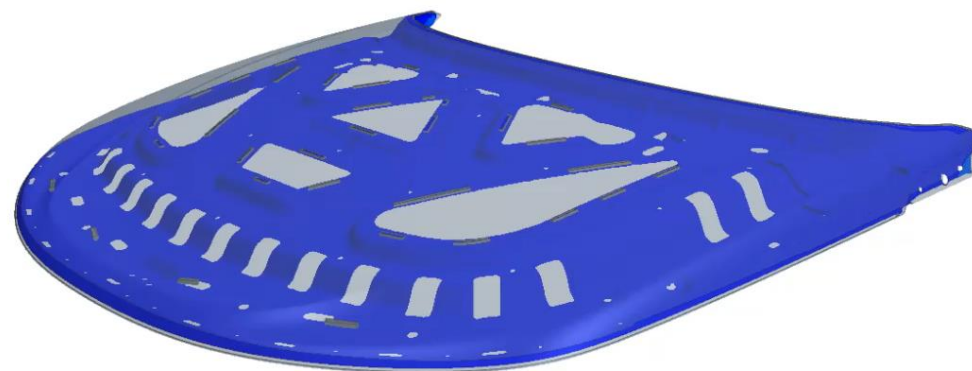
1. **VOF Model** → Dipping in/out stage
 - Predicts and captures the interactions and movement between air and liquid phases
2. **Electrodynamic Potential Model** → Coating stage
 - Electric potential is applied to the anodes
 - User defined surface resistance is applied at the cathode (the BIW surface)
3. **Electro-Deposition Coating Model** → Calculates surface resistance during coating.
 - Increase of surface resistance leads to increased coat layer thickness
 - And after some time it will be saturated and reach maximum thickness.



Electro-Deposition Simulation on a Hood

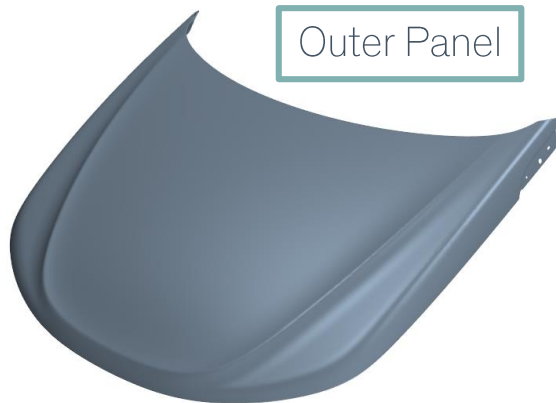


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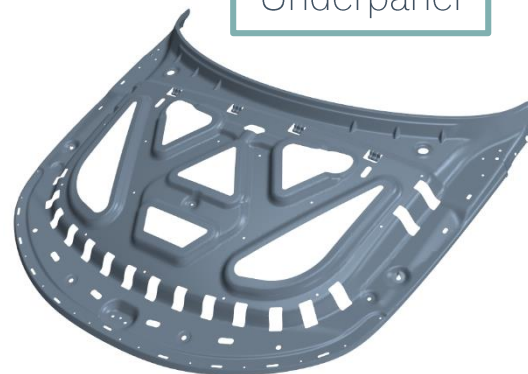
Solution Time 1 (s)

Electro-Deposition Simulation on a Hood

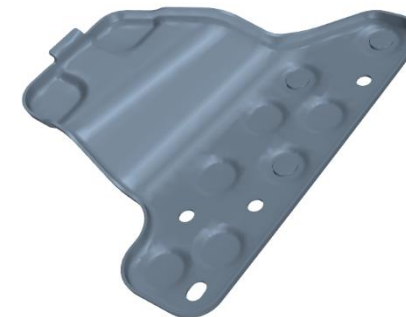
Outer Panel



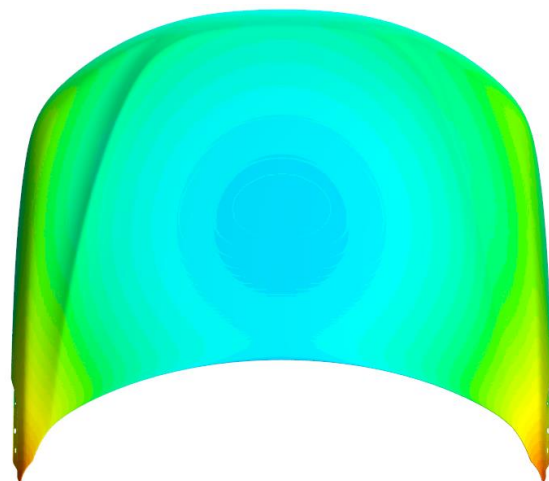
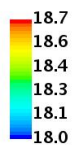
Underpanel



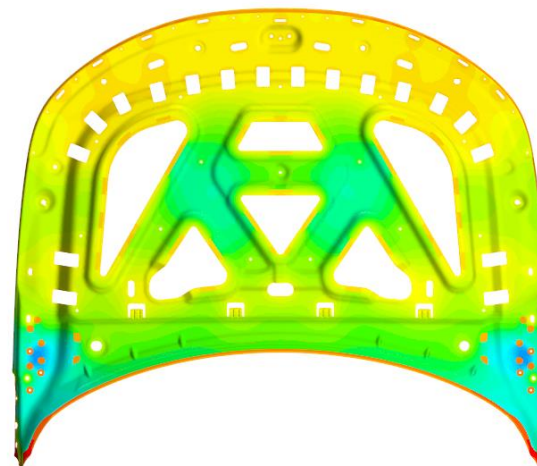
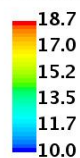
Reinforcements with Screws



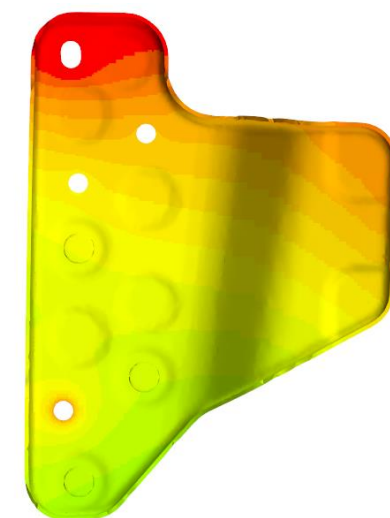
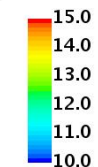
Paint Layer Thickness (um)



Paint Layer Thickness (um)



Paint Layer Thickness (um)



NEEVUS